

# REFERENCE LIST

## SURFACE TECHNOLOGY



January 2021



# **SURFACE TECHNOLOGY REFERENCE LIST**

# SURFACE TECHNOLOGY REFERENCE LIST

**Automatic Reporting Portal**

WELL: W105-115 - STARTED WITH CONSTRUCTION WORKS 1 FOLLOW THE COVID 19 PROCEDURES 1 - STRONG WIND AT SOUTH FIELDS 1

Date: October 27, 2020

Temperature: 4°C

ON-GOING OPERATION FINISHED OPERATION PERFORMANCE ANALYSIS MAP EMERGENCY

Well name	Time	Drilling Contractor	Drilling Rig	Rig Phone	Proposed TD (m)	Current Depth (m)	Operation Description
BLH-22	15:00	OOO AL-HADITH	142-02	8522	1,500	1,450	RUN CASING AT 708 M IN PROGRESS
BLH-23	15:00	TOO AL-EM OIL	TAO-03	8421	1,500	1,400	CORING AT 1408 M IN PROGRESS
MB-22	15:00	ZHANG'S DRILLING	ZS-04	8768	1,900	1,400	DRILLING FROM 1420 M TO 1480 M
MB-22	15:00	NIS KAZAKHSTAN	NIS-5	8919	1,400	951	PREPARE TO RUN CASING
SOOS-48	15:00	NIS KAZAKHSTAN	NIS-6	8441	2,000	1,200	DRILLING @ 1070 M IN PROGRESS

**WELL PROBLEM**

Well name	Drilling Rig	Description
SOOS-48	KDC-61	MUD LOSS

**WELLS LOCATION**

BLH-22 BLH-23 MB-22 SOOS-48

**ONGOING DRILLING OPERATIONS**

Drilling Parameters: FIELD: SOOS-48, PROPOSED TD (m): 2000, DRILLING SPEED: 60-600 RPM, OPERATING DATE: 2020-10-27

CONTRACTOR: Petrokazakhstan JSC, CURRENT DEPTH (m): 1470, REPORT No: 95

TO DATE: 1470, RELEASE DATE: 1470, SUPERVISOR/RESOURCES: M. ALBERT

Daily operations table:

DATE	From	To	Duration	Code	Description
2020-10-27	15:00	17:00	2:00	95	DRILLING FROM 1420 TO 1470 M
2020-10-27	15:00	15:30	0:30	95	PREPARE TO RUN CASING

Depth vs Time graph showing Depth (m) vs Time (h).

Daily ROP (m/d) and Daily ROP (m/h) graphs.

Forecast 24 h: WIT CIRCULATION POOR, WARE INF-LOGGING BHT TO BOTTOM.

**EMISSIONS CONTROL**

Reporting Date: January 30, 2021

Today Emitters: 6, Today Emissions (t): 15.6, Diesel Type: Winter

Cumulative CO2e Emissions (t) graph.

Daily CO2e Emissions (t) graph.

CO2e Emissions by Field (t) table:

Fields	CO2e (t)
SOOS-48	977.6
BLH-22	822.1
BLH-23	462.4
MB-22	368.4
MB-23	305.5
MB-24	254.7
MB-25	223.7
MB-26	309.0
MB-27	207.2
MB-28	255.6
MB-29	255.1
MB-30	110.0
MB-31	146.4
MB-32	87.9
MB-33	110.0
Total	6,623.9

**Drilling Data Table**

Well	Time	Contractor	Drilling Rig	Rig Phone	Proposed TD (m)	Current Depth (m)	Operation Description
BLH-22	15:00	OOO AL-HADITH	142-02	8522	1,500	1,450	DRILLING TO 1408 M WITH 708 M SHAW CORING
BLH-23	15:00	TOO AL-EM OIL	TAO-03	8421	1,500	1,400	DRILLING TO 1408 M WITH 708 M SHAW CORING
MB-22	15:00	ZHANG'S DRILLING	ZS-04	8768	1,900	1,400	DRILLING TO 1408 M WITH 708 M SHAW CORING
MB-23	15:00	NIS KAZAKHSTAN	NIS-5	8919	1,400	951	DRILLING TO 1408 M WITH 708 M SHAW CORING
MB-24	15:00	NIS KAZAKHSTAN	NIS-6	8441	2,000	1,200	DRILLING TO 1408 M WITH 708 M SHAW CORING

**Real-time Information**

- Well status
- Current depth
- Description of current operation
- Drilling problems
- HSE accidents

**Reporting portal services**

- Accurate information in real time
- Improved operations efficiency
- Improved operation decisions
- Accelerated business decisions
- Reduced diagnostic time
- Well-structured and easily accessible database

Project: Automatic Drilling Reporting Portal  
 Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan

Service: Project

Commencement: April 2020  
 Completion: Ongoing

Services include:

- Data Collection & Storage
  - Data collection from manual inputs, reports
  - Specialised data input forms
  - Data storage for period 2020-2001
  - Reviewing and approval process
  - Different data sources
- Data Analysis
  - Data cleansing and filtering (pre-processing)
  - Data aggregation and calculations
  - Integration of existing software with DOF
- Business Processes Orchestration
  - Definition of business processes
  - Developing workflows with RACI matrices
  - Automatization of business processes
- Automated Reporting System
  - Interactive & intuitive dashboards
  - PDF Reports
  - Data availability (PC, tablet, phone, watch)
  - Role-based approach
  - Real-time monitoring
- Performance analysis
  - Number of drilled well per year
  - Drilled meters per drilling rig and year
  - Drilling days
  - Average drilled meters per day
  - Average ROP per drilling rig and year
  - Analysis of well problems
  - Operation duration analysis
- Real time information
  - Well status
  - Current depth
  - Description of current operation
  - Drilling problems
  - HSE accidents
- Reporting portal services
  - Accurate information in real time
  - Improved operations efficiency
  - Improved operation decisions
  - Accelerated business decisions
  - Reduced diagnostic time
  - Well-structured and easily accessible database

# SURFACE TECHNOLOGY REFERENCE LIST

Project: KPO Sour Gas Processing & Supply to Chinarevskoye Field

Client: Zhaikmunai LLP, Kazakhstan

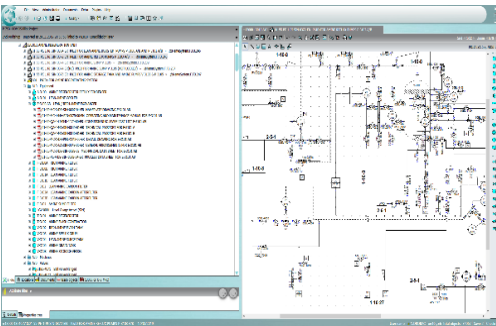
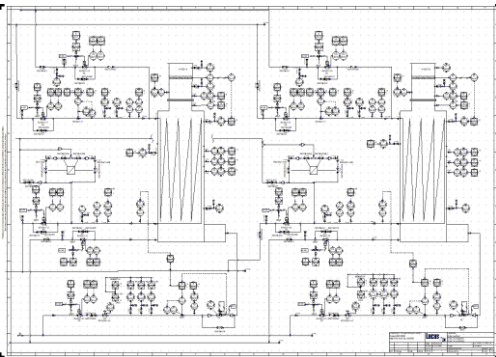
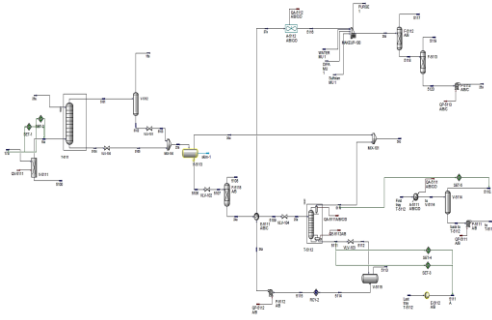
Services: Front End Engineering Design Project

Commencement: April 2020

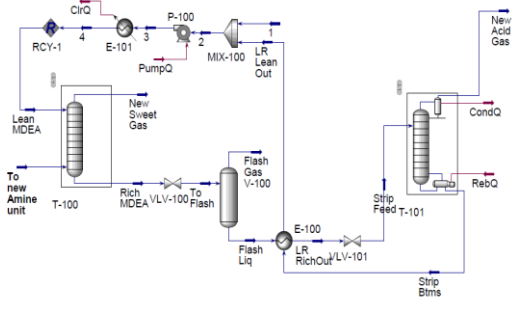
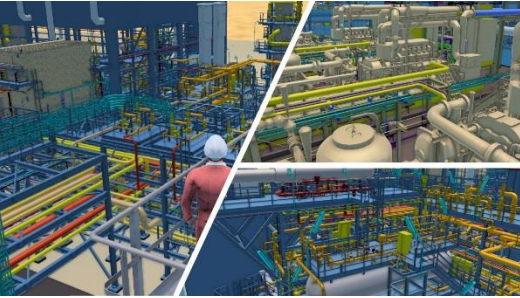
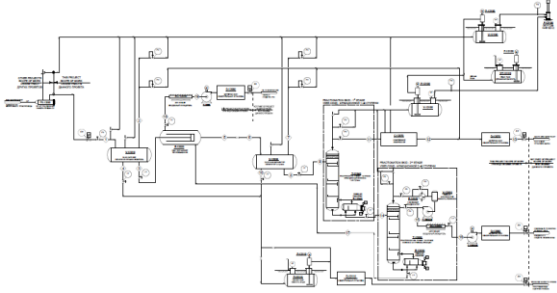
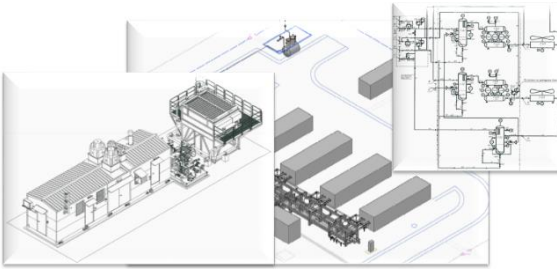
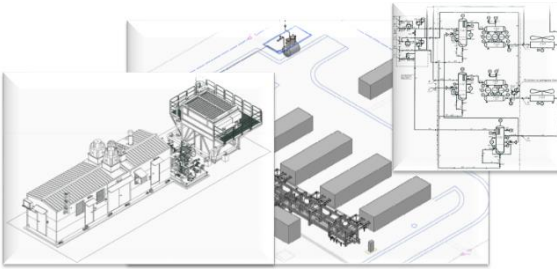
Completion: October 2020

Services included:

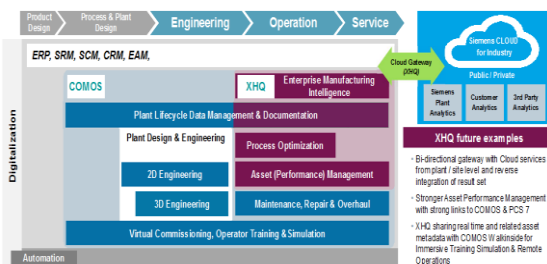
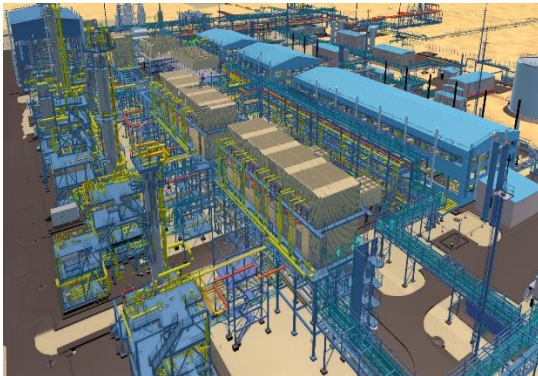
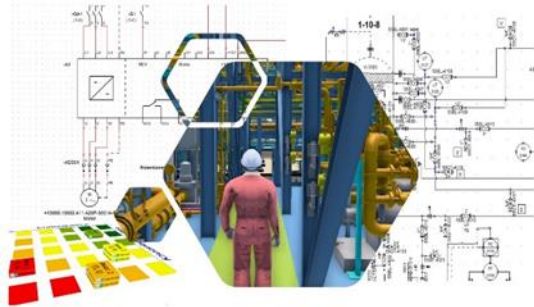
- 1) FEED Development
- 2) New sweetening plant design
- 3) Process design engineering
- 4) Mechanical piping design engineering
- 5) Electrical design engineering
- 6) I&C design engineering
- 7) F&G design engineering
- 8) Fire suppression engineering
- 9) HYSYS Process Simulations
- 10) Process design sensitivities analysis
- 11) Gas Sweetening HYSYS Process Simulations
- 12) Liquid Sweetening Process
- 13) Gas Dehydration HYSYS Process Simulations
- 14) Acid gas compression HYSYS Process Simulations
- 15) PFD with H&M Balances
- 16) P&IDs development
- 17) Equipment Sizing
- 18) Materials Selection assessment
- 19) Pipeline Flow Assurance
- 20) Pipeline hydraulics / capacity evaluation
- 21) 100km Raw Gas Pipeline Design
- 22) Pipelines routing assessment
- 23) Engineering Survey Scope of Work
- 24) Pipeline materials specifications
- 25) Mechanical, piping, electrical, I&C specifications
- 26) General Plans and Key Plans
- 27) EIA Scope of Work
- 28) Utilities and infrastructure
- 29) SCADA control system / Process control philosophy
- 30) Pipeline control system
- 31) EPCC Tender, Administrative part
- 32) EPCC Tender, Technical part
- 33) Long Lead Process Equipment Tender Packages
- 34) Long Lead Items Tender Packages



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  	<p>Project: Eight Gas / Oilfield Development Project</p> <p>Client: Nostrum Oil &amp; Gas Coöperatief U.A</p> <p>Services: Full Field Appraisal Development Project</p> <p>Commencement: January 2019 Completion: December 2019</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Multiphase Development Appraisal Project</li> <li>2) Development of Engineering Design Packages</li> <li>3) Process design engineering</li> <li>4) Mechanical piping design engineering</li> <li>5) Electrical design engineering</li> <li>6) Civil design engineering</li> <li>7) I&amp;C design engineering</li> <li>8) F&amp;G design engineering</li> <li>9) Cathodic protection engineering</li> <li>10) HYSYS Process Simulations</li> <li>11) Fractionation HYSYS Process Simulations</li> <li>12) Sulphur Recovery Unit HYSYS Process Simulations</li> <li>13) Gas Sweetening HYSYS Process Simulations</li> <li>14) 120km Raw Gas Pipeline Design Package</li> <li>15) Development of Gathering System for 7 gas-condensate oil field with 120km of pipelines</li> <li>16) Equipment Sizing</li> <li>17) Pipelines routing assessment</li> <li>18) Field Surveying and Routes Selection</li> <li>19) Site Survey Supervision</li> <li>20) Engineering Geodetic &amp; Geological Surveying of Raw Gas Pipeline &amp; Gathering System/Facilities</li> <li>21) Preparation of all required documentation for obtaining Regional and State Approvals</li> <li>22) Gathering system and surface facilities assessments</li> <li>23) Environmental Impact Assessment</li> </ol>
 	<p>Project: Extension of Low Pressure System</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Detail Design</p> <p>Commencement: November 2019 Completion: February 2020</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Facility Design</li> <li>3) Process Flow Diagram</li> <li>4) P&amp;IDs development</li> <li>5) Piping 3D Modelling</li> <li>6) Equipment Sizing</li> <li>7) Preparation of all required documentation for obtaining Regional and State Approvals</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



Project: COMOS Pilot Project

Client: ZhaikMunai LLP, Kazakhstan

Service: Pilot Project

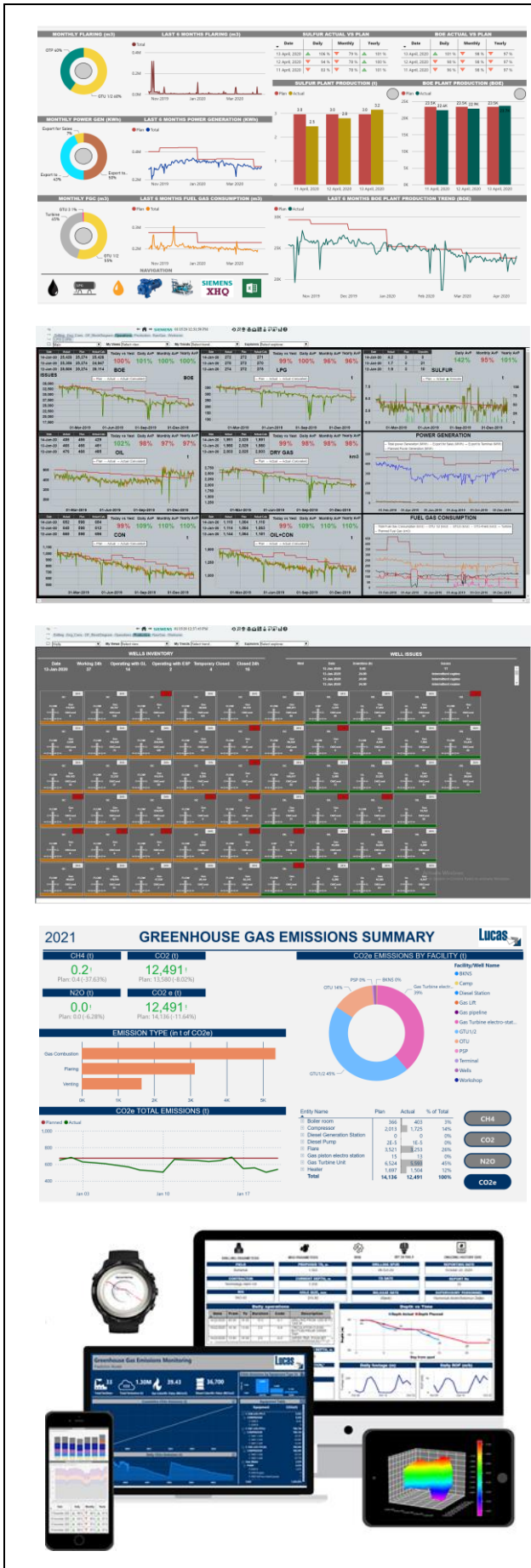
Commencement: January 2019

Completion: ongoing

Services include:

- 1) Project Quality Management
  - Overall Project Management
  - Document revision system
  - Automatic reviewing and approval procedures
- 2) Document Management System (DMS)
  - Document Planning & Development
  - Automatic numbering procedures
  - Automated document distribution
  - Import, integration and view of external documents
- 3) Maintenance, Repair, Overhaul (MRO)
  - Maintenance program/strategy (daily, weekly, monthly, yearly planning)
  - Shift management
  - Assign work packages/schedule work & resources
  - Spare parts and stock management
  - Reporting and feedback
  - Risk Assessment
  - Strategy library
- 4) COMOS Walkinside – 3D Virtual Reality
  - 3D Model Visualisation
  - 3D Integration
  - Start-up Procedures & Scenarios
  - Personnel virtual trainings
  - SCADA Interface
- 5) Intelligent P&IDs and E&IC diagrams

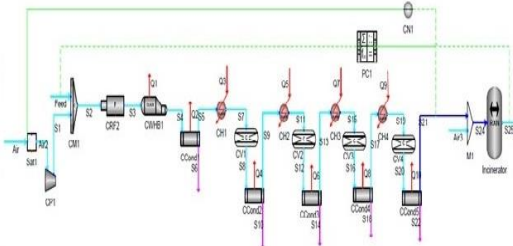
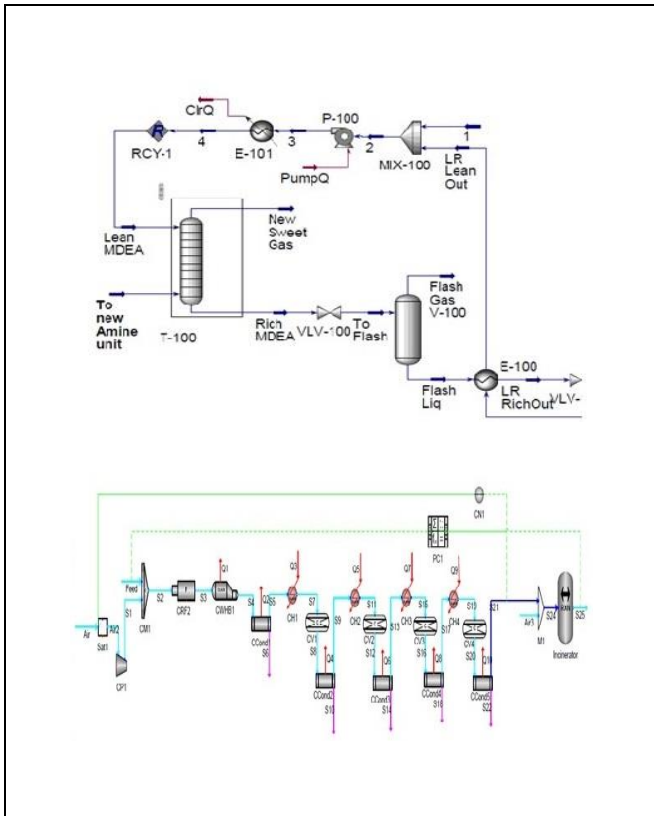
# SURFACE TECHNOLOGY REFERENCE LIST



Project: Digital Oil Field  
 Client: ZhaikMunai LLP, Kazakhstan  
 Service: Project  
 Commencement: April 2018  
 Completion: December 2019  
 Services include:

- 6) Data Collection & Storage
  - Data collection from field instruments
  - Data collection from manual inputs, reports
  - Automatic reviewing and approval process
  - One single data source
- 7) Data Analysis
  - Data cleansing and filtering (pre-processing)
  - Data aggregation and calculations
    - BOE calculation
    - Units conversion
    - Sales products
    - Oil storage inventory
    - Condensate storage inventory
    - LPG storage inventory
    - Sulfur storage inventory
    - Generated & consumed energy
    - GHG emissions
    - Reservoir contributions
  - ML & AI methods
  - Integration of existing software with DOF
- 8) Business Processes Orchestration
  - Definition of business processes
  - Developing workflows with RACI matrices
  - Automatization of business processes
- 9) Automated Reporting System
  - Interactive & intuitive dashboards
  - PDF Reports (government)
  - Data availability (SharePoint, PC, tablet, phone, watch)
  - Role-based approach
  - Real-time monitoring
- 10) Automated Reporting Portals
  - Facility Operations
  - Wells Production
  - Well Testing
  - Well Interventions
  - Drilling & Workover
  - Engineering & Construction
  - GHG Emissions Control
  - Budget & Cost Control

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Eight Gas / Oilfield Development Feasibility Study

Client: Nostrum Oil & Gas Coöperatief U.A

Service: Full Field Appraisal Development Feasibility Study

Commencement: March 2018

Completion: November 2018

Services included:

- 1) Conceptual technical solutions for group of 8 fields development
- 2) Gathering system and surface facilities assessments
- 3) HYSYS Process Simulations
- 4) Equipment sizing
- 5) Pipelines hydraulics and sensitivity analysis
- 6) Flow assurance analysis
- 7) Pipelines preliminary routing assessment
- 8) Materials selection assessment
- 9) Technical and cost comparison between different options for fields development
- 10) Cathodic protection assessment
- 11) Utilities and infrastructure availabilities evaluation
- 12) Power supply evaluation
- 13) Technical tender specifications for Long Lead Items
- 14) Cost estimation
- 15) Pre-Environmental Impact Assessment

Project: HYSYS Ongoing Support

Client: Zhaikmunai LLP, Kazakhstan

Services: Process Simulation Assessments

Commencement: June 2015

Completion: Ongoing (2015, 2016, 2017, 2018, 2019)

Services included:

- 1) Gas Treatment Unit Complex HYSYS model development
- 2) Oil Treatment Unit Complex HYSYS model development
- 3) Maintaining live HYSYS models for existing process facilities per production / operation data
- 4) Existing process facilities sensitivity analysis
- 5) Troubleshooting of existing process facilities with problems resolving
- 6) Equipment sizing
- 7) Existing equipment rating and efficiency verification for different production flow rates
- 8) Operation envelope assessment
- 9) Simulations for estimating products yields
- 10) Generic model development for gas lift implementation in oil production wells
- 11) Flow assurance analysis
- 12) Well HYSYS Generic Model Development
- 13) Process Plants Optimization
- 14) Continuous Client Support

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Power Station at West Tuzkol Oil Field</p> <p>Client: TuzkolMunaiGaz Operating LLP / Kolzhan LLP, Kazakhstan</p> <p>Services: Detail Design – Process Part &amp; In-House Support</p> <p>Commencement: February 2018 Completion: July 2018 (design) /December 2019 (support)</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Inlet Data Analyzes Report</li> <li>2) Development of Process part of design</li> <li>3) HYSYS Process Simulations, Process calculations and sizing</li> <li>4) Development of Process Flow Diagrams, Piping &amp; Instrumentation Diagram,</li> <li>5) Preparation of Technical Tender Specifications for the main Process Equipment Packages</li> <li>6) Preparation of Explanatory Notes, Design Basis Memorandum</li> <li>7) In-House Personal Engineering Support</li> <li>8) Development of Instrumentation &amp; Control and Fire &amp; Gas project parts</li> <li>9) Planning and scheduling support</li> <li>10) Cost estimates</li> <li>11) Procurement support with Technical and commercial Bid Evaluations</li> <li>12) Review of Vendor documentation</li> <li>13) FAT of gas turbine</li> <li>14) Construction SoW and Tender development support</li> <li>15) Project Authorship</li> <li>16) Commissioning and Start-up support.</li> </ol>
	<p>Project: Gas Treatment Unit Complex Control Valves &amp; Pumps Assessment for Facility Minimum Flow</p> <p>Client: Zhaikmunai LLP, Kazakhstan</p> <p>Services: Process Assessment</p> <p>Commencement: November 2018 Completion: January 2019</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Assessment of pumps operability at facility minimum flow rates</li> <li>2) Assessment of control valves operability at facility minimum flow rates</li> </ol>
	<p>Project: "Chinarevskoe GTU-1/2 – Piping System Upgrading"</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Detail Design</p> <p>Commencement: November 2017 Completion: March 2018</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Facility Design</li> <li>3) Process Flow Diagram</li> <li>4) P&amp;IDs development</li> <li>5) Tie-in points for installation during shutdown</li> <li>6) Piping 3D Modelling</li> <li>7) Technical Tender Specifications</li> <li>8) Equipment Sizing</li> <li>9) Preparation of all required documentation for obtaining Regional and State Approvals</li> <li>10) HAZOP/HAZID Session</li> </ol>

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 	<p>Project: Chinarevskoe Field. LP Gas System Construction</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Detail Design</p> <p>Commencement: October 2016 Completion: Core Project in 2017, Scope Change - Feb 2018</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Facility Design</li> <li>3) Process Flow Diagram</li> <li>4) P&amp;IDs development</li> <li>5) Tie-in points for installation during shutdown</li> <li>6) Piping 3D Modelling</li> <li>7) Technical Tender Specifications</li> <li>8) Equipment Sizing</li> <li>9) 10kV OH Line Design</li> <li>10) Preparation of all required documentation for obtaining Regional and State Approvals</li> <li>11) Ecological Study - Environmental Impact Assessment</li> <li>12) Engineering Survey</li> <li>13) Upgrading of Detail Design due to Scope Changes</li> </ol>
 	<p>Project: C-103 &amp; C-104 Compressed Gas Cooling Process Upgrading</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Detail Design</p> <p>Commencement: February 2017 Completion: May 2017</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Materials Selection</li> <li>3) Piping 3D Modelling</li> <li>4) Technical Tender Specifications</li> <li>5) Construction Project Organization</li> <li>6) Ecological Study - Environmental Impact Assessment</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

 	<p><b>Project:</b> Oil Pipeline Construction for Connection to KTO Pipeline System</p> <p><b>Client:</b> ZhaikMunai LLP, Kazakhstan</p> <p><b>Services:</b> Detail Design</p> <p><b>Commencement:</b> April 2016 <b>Completion:</b> December 2016</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Facility Design</li> <li>3) Oil Pipeline Design c/w optical cables</li> <li>4) Commercial Metering w. Tie-in to KTO Pipeline</li> <li>5) Process Flow Diagram and P&amp;IDs development</li> <li>6) Piping 3D Modelling</li> <li>7) Equipment Sizing</li> <li>8) Cathodic protection</li> <li>9) Road design</li> <li>10) 10kV OH Lines Design</li> <li>11) Preparation of all required documentation for obtaining Regional and State Approvals</li> <li>12) Ecological Study - Environmental Impact Assessment</li> <li>13) Engineering Survey</li> </ol>
 	<p><b>Project:</b> GTU-1/2 Manifold Upgrading and Connection to GTU-3</p> <p><b>Client:</b> ZhaikMunai LLP, Kazakhstan</p> <p><b>Services:</b> Detail Design</p> <p><b>Commencement:</b> June 2016 <b>Completion:</b> August 2016</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Process Flow Diagrams</li> <li>3) P&amp;IDs development.</li> <li>4) Pipeline Hydraulics.</li> <li>5) Cathodic protection.</li> <li>6) Ecological Study</li> </ol>

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Project: N-E Tournaisain Reservoir, Gas-Lift System Development, Phase 2

Client: Zhaikmunai LLP, Kazakhstan

Services: Detail Design


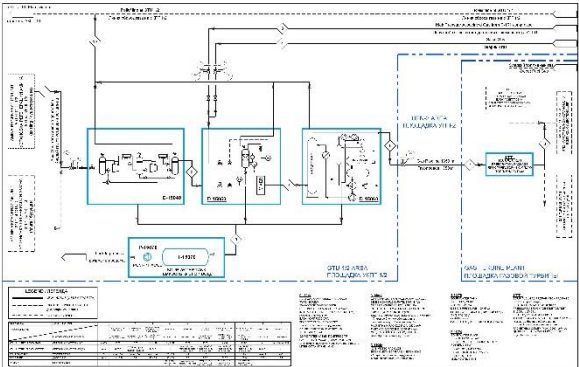
Commencement: June 2016

Completion: September 2016

Services included:

- 1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&C).
- 2) Heat and Material Balance
- 3) Process Flow Diagrams
- 4) P&IDs development
- 5) Pipeline Hydraulics
- 6) Piping 3D Modelling
- 7) Cathodic protection
- 8) Ecological Study – Environmental Impact Assessment
- 9) Engineering Survey

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: GTU-1/2 Modernization Phase II</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Detail Design</p> <p>Commencement: January 2016 Completion: May 2016</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Detail Design and project adaption for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> <li>• Fire Suppression</li> </ul> </li> <li>2) Project adaption with preparation of all required documentation for obtaining Regional and State Approvals</li> <li>3) Ecological Study - Environmental Impact Assessment</li> </ol>
	<p>Project: Sour Gas Utilization as Fuel Gas for AEG 26 MW Turbine</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Project for Approval and Detail Design</p> <p>Commencement: December 2015 Completion: May 2016</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project for Approvals with Explanatory Notes, Development of all required supporting documentation for obtaining Regional and State Approvals</li> <li>2) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>3) Heat and Material Balance.</li> <li>4) Process Flow Diagrams</li> <li>5) P&amp;IDs development</li> <li>6) Materials Selection for Acid Gas</li> <li>7) Piping 3D Modelling</li> <li>8) Equipment Sizing</li> <li>9) Technical Tender Specifications</li> <li>10) Cathodic protection</li> <li>11) Ecological Study - Environmental Impact Assessment</li> <li>12) Engineering Survey</li> </ol>



# SURFACE TECHNOLOGY REFERENCE LIST

	<p><b>Project:</b> Fuel Gas Supply System for AEG Gas Turbine 26 MW</p> <p><b>Client:</b> ZhaikMunai LLP, Kazakhstan</p> <p><b>Services:</b> Detail Design</p> <p><b>Commencement:</b> February 2015 <b>Completion:</b> June 2015</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Heat and Material Balance.</li> <li>3) Process Flow Diagrams</li> <li>4) P&amp;IDs development.</li> <li>5) Pipeline Hydraulics.</li> <li>6) Piping 3D Modelling</li> <li>7) Equipment Sizing.</li> <li>8) Cathodic protection.</li> <li>9) Explanatory Notes</li> <li>10) Ecological Study - Environmental Impact Assessment (OOC)</li> <li>11) Engineering Survey</li> </ol>
	<p><b>Project:</b> GTU-3 Inlet Manifold &amp; Gas-Condensate Connection Pipelines</p> <p><b>Client:</b> ZhaikMunai LLP, Kazakhstan</p> <p><b>Services:</b> Detail Design</p> <p><b>Commencement:</b> February 2015 <b>Completion:</b> June 2015</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>2) Heat and Material Balance.</li> <li>3) Process Flow Diagrams and P&amp;IDs development.</li> <li>4) Pipeline Hydraulics.</li> <li>5) Piping 3D Modelling</li> <li>6) Piping Stress Analyzes</li> <li>7) Equipment Sizing.</li> <li>8) Cathodic protection.</li> <li>9) All disciplines documentation development (process, mechanical / piping, civil, electrical, I&amp;C).</li> </ol>

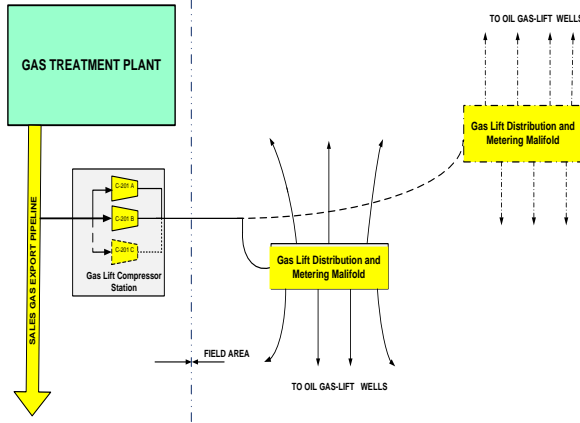
# SURFACE TECHNOLOGY REFERENCE LIST

	<p><b>Project:</b> Pump Station to Transfer Oil to CPF Kumkol South Phase 2</p> <p><b>Client:</b> VSP International LLP, Kazakhstan</p> <p><b>Services:</b> Detail Design &amp; Project for Approvals &amp; Authorship Supervision</p> <p><b>Commencement:</b> March 2015 <b>Completion:</b> July 2015</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> </ul> </li> <li>3) Authorship Supervision</li> </ol>
	<p><b>Project:</b> GTP Inlet Manifolds and LP Gas-Condensate Gathering &amp; Treatment System</p> <p><b>Client:</b> ZhaikMunai LLP, Kazakhstan</p> <p><b>Services:</b> Project for Approvals</p> <p><b>Commencement:</b> August 2014 <b>Completion:</b> March 2015</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Project for Approvals with Explanatory Notes, Development of all required supporting documentation for Regional and State Approvals</li> <li>2) All disciplines documentation development (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>3) Heat and Material Balance.</li> <li>4) Process Flow Diagrams</li> <li>5) P&amp;IDs development.</li> <li>6) Equipment Sizing.</li> <li>7) Technical Tender Specification &amp; Requisitions.</li> <li>8) Ecological Study - Environmental Impact Assessment (OBOC)</li> <li>9) Engineering Survey</li> <li>10) Technical Bid Evaluations and Vendor Document Reviewing</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Chinarevskoe West Manifold</p> <p>Client: ZhaikMunai LLP, Kazakhstan</p> <p>Services: Project for Approvals</p> <p>Commencement: August 2014 Completion: February 2015</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project for Approvals with Explanatory Notes, Development of all required supporting documentation for Regional and State Approvals</li> <li>2) All disciplines documentation development (process, mechanical / piping, civil, electrical, I&amp;C).</li> <li>3) Heat and Material Balance.</li> <li>4) Process Flow Diagrams</li> <li>5) P&amp;IDs development.</li> <li>6) Equipment Sizing.</li> <li>7) Technical Tender Specification &amp; Requisitions.</li> <li>8) Engineering Survey</li> <li>9) Ecological Study - Environmental Impact Assessment (OBOC)</li> <li>10) Technical Bid Evaluations and Vendor Document Reviewing</li> </ol>
	<p>Project: Konys-Bektas Surface Facilities Performance Analyses</p> <p>Client: KuatAmlonMunai (KAM) LLP, Kazakhstan</p> <p>Services: Study</p> <p>Commencement: Jun 2014 Completion: August 2014</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Data Acquisition.</li> <li>2) As Built Process Flow Diagrams development</li> <li>3) Process Description and Facilities overview</li> <li>4) Equipment List preparation</li> <li>5) Operations Problems Identification</li> <li>6) Problem Analyses and Problems solutions / opportunities identification</li> <li>7) Facilities sizing calculations</li> <li>8) Future projects/facility scenarios analyses</li> <li>9) Proposals/Recommendations for facilities optimization, debottlenecking and improvement</li> <li>10) Cost Estimation for proposed Upgrades</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** N-E Tournaisain Reservoir Gas-Lift Compressor Facility & Gas Lift Distributive System Construction

**Client:** Zhaikmunai LLP, Kazakhstan

**Services:** Detail Design & Project for Approvals

**Commencement:** December 2013

**Completion:** December 2014

**Services included:**

- 1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&C).
- 2) Heat and Material Balance.
- 3) Process Flow Diagrams and P&IDs development.
- 4) Pipeline Hydraulics.
- 5) Piping 3D Modelling
- 6) Piping Stress Analyzes
- 7) Equipment Sizing.
- 8) Cathodic protection.
- 9) Technical Tender Specification for Gas-Lift Compressors.
- 10) Technical Tender Specification & Requisitions.
- 11) Project for Approvals with Explanatory Notes, Development of all required supporting documentation for Regional and State Approvals
- 12) Ecological Study - Environmental Impact Assessment (OBOC)
- 13) Engineering Survey
- 14) Approvals obtaining

# SURFACE TECHNOLOGY REFERENCE LIST



Project: N-E Tournaisain - Reservoir Pressure Maintenance System (RPMS), Phase 2 - Detail Design

Client: Zhaikmunai LLP, Kazakhstan

Services: Detail Design

Commencement: October 2013

Completion: September 2014

Services included:

- 1) Detail Design for all disciplines (process, mechanical / piping, civil, electrical, I&C).
- 2) Heat and Material Balance
- 3) Process Flow Diagrams and P&IDs development.
- 4) Pipeline Hydraulics
- 5) Piping 3D Modelling
- 6) Equipment Sizing.
- 7) Technical Tender Specification & Requisitions.
- 8) Explanatory Notes.
- 9) Ecological Study - Environmental Impact Assessment (OOC)
- 10) Development of all required supporting documentation for Regional and State Approvals
- 11) Engineering Survey
- 12) Approvals obtaining

# SURFACE TECHNOLOGY REFERENCE LIST

 	<p>Project: West Tuzkol Industrial Development</p> <p>Client: Kolzhan LLP, Kazakhstan</p> <p>Services: Detail Design &amp; Project for Approvals</p> <p>Commencement: February 2014 Completion: July 2014</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> <li>• Expertise of energy conservation and energy efficiency</li> </ul> </li> <li>3) Project included: <ul style="list-style-type: none"> <li>• Wells – more than 400</li> <li>• Access roads</li> <li>• Flow lines – more than 200km</li> <li>• Satellites - 25</li> <li>• WDM - 11</li> <li>• FWKO - 2</li> <li>• Field Camp Extension</li> <li>• Power Station – 25 MW</li> <li>• HV line 35kV &amp; 6 kV</li> <li>• Fire and Gas Detection and Fire Suppression</li> <li>• Control System</li> <li>• Telecommunication System</li> </ul> </li> </ol>
 	<p>Project: West Tuzkol development at pilot operation. 2nd stage</p> <p>Client: Kolzhan LLP, Kazakhstan</p> <p>Services: Detail Design &amp; Project for Approvals &amp; Authorship Supervision</p> <p>Commencement: August 2013 Completion: July 2014</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> </ul> </li> <li>3) Authorship Supervision</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

	<p><b>Project:</b> South-West Karabulak Filed Development at Production Testing. 2<sup>nd</sup> Stage</p> <p><b>Client:</b> PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p><b>Services:</b> Detail Design &amp; Project for Approvals &amp; Authorship Supervision</p> <p><b>Commencement:</b> August 2013 <b>Completion:</b> July 2014</p>
	<p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> </ul> </li> <li>3) Authorship Supervision</li> </ol>
	<p><b>Project:</b> Pipeline from GS-2 at Kyzylkiya o/f to GS-1 at South-East Kyzylkiya</p> <p><b>Client:</b> PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p><b>Services:</b> Detail Design &amp; Project for Approvals &amp; Authorship Supervision</p> <p><b>Commencement:</b> April 2013 <b>Completion:</b> July 2014</p>
	<p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> </ul> </li> <li>3) Authorship Supervision</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

 	<p><b>Project:</b> Design of Producing wells conversion to gas lift operation method Aryskum o/f</p> <p><b>Client:</b> PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p><b>Services:</b> Detail Design &amp; Project for Approvals &amp; Authorship Supervision</p> <p><b>Commencement:</b> April 2013 <b>Completion:</b> February 2014</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> </ul> </li> <li>3) Authorship Supervision</li> </ol>
 	<p><b>Project:</b> Engineering , procurement and construction of the 10 "West Tuzkol - Kumkol oil pipeline"</p> <p><b>Client:</b> SPF Montazhspetsstroy" LLP, Kazakhstan</p> <p><b>Services:</b> Detail Design &amp; Project for Approvals &amp; Support</p> <p>Length of pipeline 100km  Start date of the Engineering - 30 April 2013  Project submitted for State Expertise 26 July 2013  State Expertize obtained - 15 August 2013  Start-up of pumps and pipelines January 2014</p> <p><b>Services Included:</b></p> <ol style="list-style-type: none"> <li>1) Detail Design for all disciplines: <ul style="list-style-type: none"> <li>• Process</li> <li>• Mechanical</li> <li>• Civil</li> <li>• Electrical,</li> <li>• Cathodic Protection</li> <li>• Instrumentation</li> <li>• Fire and Gas detection</li> </ul> </li> <li>2) Regulatory Authorities and State Expertise : <ul style="list-style-type: none"> <li>• Environmental Assessment</li> <li>• Conclusion of Emergency Department</li> <li>• Conclusion of SES</li> <li>• Conclusion of Ecology Department</li> <li>• Safety Declaration</li> <li>• Conclusion of State Expertise</li> </ul> </li> <li>3) Support for land allotment documentation (plan of the pipeline route drawings etc..)</li> <li>4) Support for approvals such as: <ul style="list-style-type: none"> <li>• Cross-section of the Kazakhstan – China oil pipeline</li> <li>• Cross-section of the KazGerMunai gas pipeline</li> <li>• Cross-section of the KazGerMunai HV 110kV overhead line etc...</li> </ul> </li> <li>5) Support for Topographic and Geologic Survey</li> <li>6) Support for Procurement</li> <li>7) Technical analysis of all vendor proposals</li> <li>8) Technical bid evaluation</li> <li>9) Support for Construction</li> <li>10) Authorship Supervision</li> <li>11) Support for Commissioning</li> <li>12) Support for Start-up</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



Project: N-E Tournaisain - Reservoir Pressure Maintenance System (RPMS), Phase 2 Basic Design

Subproject: South Plant Upgrading & North Plant Construction

Client: Zhaikmunai LLP, Kazakhstan

Services: Basic Design

Commencement: June 2013

Completion: August 2013

Services included:

- 1) Basic Design of two Options for RPMS Project Phase 2 Development. Option 1 is based on utilization of existing water sources: formation water from UPN-1 and artesian water from southern aquifer and upgrading of Water Gathering & Treatment - South Plant with New Field WDM and injection pumps at four injection well sites. Option 2 included construction of new Water Gathering & Treatment - North Plant and utilization of water from northern aquifer as injection water source with -1 and artesian water from southern aquifer and upgrading of Water Gathering & Treatment - South Plant with New Field WDM and injection pumps at four injection well sites.
- 2) Process and project development for both Options of RPMS Project Phase 2 Development
- 3) Development of the Design Basis Memorandums.
- 4) Development of Process Flow Diagrams
- 5) Development of the Piping and Instrumentation Diagrams
- 6) Facilities layout for the water injection plant.
- 7) Preliminary routing of new water transfer and distribution lines.
- 8) Development of the technical specifications for major equipment procurement.
- 9) Project cost estimate for both Options
- 10) Preparation of Technical Specification for major equipment

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Chinarevskoe field Gathering system (RE) Development

Client: Zhaikmunai LLP, Kazakhstan

Services: Feasibility Study

Commencement: June 2013

Completion: August 2013

Services included:

- 1) Studying of ZKM existing gathering system, review and consolidation of overall input data
- 2) Assessment of current operating conditions in crude oil/gas-condensate gathering systems.
- 3) Evaluation of available PVT fluid data for wells
- 4) Preparation of corrected modeled fluid compositions for wells without available PVT analyzes to meet required flow rates.
- 5) Developing strategy for gathering system upgrading
- 6) Preparing hydraulic model of new gathering system and evaluating system performances
- 7) Developing process solution for fluid gathering in the west field area
- 8) Analyzing and proposing location of West Manifold Facility
- 9) West Manifold Facility equipment sizing
- 10) Transfer lines hydraulic calculations
- 11) Analyzes of future field development, concept of collecting centers
- 12) Development of Process Flow Diagrams
- 13) Proposing process solution for handling of Biyski high water cut wells
- 14) Proposed solution for new wells in central field area
- 15) Project cost estimation

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** NW Konys Integrated Oil Field Development Plan (Integration of Subsurface Reservoir Technology and Surface Technology Solutions)

**Client:** Galaz and Company LLP/ LG International

**Service:** Conceptual Surface Engineering solutions matched to the production profile of the oil field. Gas Utilization by reinjection to the reservoir plus reservoir pressure maintenance by water injection.

Preparation of EPCC Tender Package including the Long Lead Item equipment tender packages.

**Commencement:** July 2012

**Completion:** December 2012

**Services included:**

- 1) Development of Project Execution Plan
- 2) Development of Design Basis Memorandum
- 3) Process study and modeling and Process Flow Diagram development
- 4) Heat and Material balance
- 5) Conceptual Piping and Instrumentation Diagram Development for oil collection, Central Treating, oil export by truck loading and water injection
- 6) Flowline and Equipment sizing
- 7) Preparation of equipment technical specifications for tender and procurement
- 8) Development of Explanatory Notes for Regional and State Approval.
- 9) Project Cost Estimate for base solution
- 10) Alternative studies for oil processing variants.

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Pre-Feasibility Study GTP Inlet Gas - Condensate Stream Heating

Client: Zhaikmunai LLP, Kazakhstan

Services: Pre-Feasibility Study

Commencement: February 2012

Completion: May 2012

Services included:

- 1) Analyzes of GTP operating problems,
- 2) Evaluation of available PVT fluid data for wells
- 3) Preparation of corrected modeled fluid compositions for wells without available PVT analyzes to meet required flow rates.
- 4) Studying of ZKM existing gathering system, review and consolidation of overall input data
- 5) Analyzes of hydrates forming conditions and prevention program
- 6) Flowline hydraulic calculations
- 7) Wellhead Heaters sizing and selection
- 8) Evaluation of possible fuel sources for heaters
- 9) Slugging analyzes in gathering system
- 10) Slug catcher type analyzes
- 11) Slug catcher sizing and selection
- 12) New GTP heater sizing and selection
- 13) Capital and operating cost estimation

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Chinarevskoe Reservoir Pressure Maintenance Facility – EPCC

Client: Zhaikmunai LLP, Kazakhstan

Services: Engineering, Detailed Design, Regulatory and State Approvals, Procurement, Logistics Management for Major Equipment, Construction, Technological Testing of the Facilities and State Act of Commission

Commencement: January 2010

Completion: July 2011

Services and facilities included;

- 1) Project Management
- 2) Engineering
- 3) Construction
- 4) Commissioning
- 5) Detailed Design
- 6) Inlet Header c / w Pig Receiver assemblies,
- 7) Two Cartridge Filter Sets F-6810/A/B,
- 8) three Water Injection Pump Sets
- 9) Two 1000 m<sup>3</sup> Water tanks
- 10) Fire Detection System
- 11) Water Distribution Manifold for 4 (four) injection wells 53, 115, 118 and 121,
- 12) Pig Launchers assemblies for 4 (four) injection wells 53, 115, 118 and 121,
- 13) Chemical Injection Package CI-6850,
- 14) Nitrogen Generator Package GN-6830 with receiver,
- 15) Diesel Generator Package Set c / w Day Tank and Enclosure
- 16) Pipe Rack and Cable Trays as required for interconnection of Equipment
- 17) Low Voltage MCC
- 18) Transformer Substation 6/0.4 kV
- 19) PLC Control System with Uninterruptible power supply
- 20) Control Room (container 12 m x 2.4 m)

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Operations and Maintenance of  
Komsomolskoe Oilfield – O&M

Client: OMV Petrom Group on behalf of  
Kom Munai LLP, Kazakhstan

Services: Operations and Maintenance Support Services  
for the Central Production Facility  
at Komsomolskoe and the ORF at Karakuduk

Commencement: November 2009

Completion: February 2011

Services included:

- 1) Provision of Lead Operations and Maintenance Supervisor for works coordination with Kom Munai.
- 2) HSE Coordinator to ensure compliance with OMV Petrom HSE requirements.
- 3) Provision of Specialized Personnel required for the Operations and Maintenance of the following equipment;
  - a) Low Pressure Screw Compressors (2)
  - b) High Pressure Reciprocating Compressors 3 stage-320 Barg discharge pressure. Sour Service.
  - c) Amine based gas sweetening plant.
  - d) Fuel gas treatment and operation and maintenance.
- 4) Provision of Specialized Personnel required for the Operations and Maintenance of the 4 by 2.5 Mw PAES Gas Turbine driven power generation equipment.
- 5) Specialized personnel in Mechanical Rotating equipment, Electrical and Instrumentation for the Oil Receiving Facility at Karakuduk.
- 6) Small projects construction support team.
- 7) Roustabout maintenance personnel.
- 8) Emergency Response Support in the form of personnel, equipment and machinery.
- 9) Provision of all test equipment and specialty tools as required for the execution of the contract.
- 10) On the job training of the Kom Munai Operations and Maintenance staff.

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Pipeline Surveillance for the Komsomolskoe Gathering System and for the Export Oil Pipeline

Client: OMV Petrom Group on behalf of Kom Munai LLP

Services: Pipeline and Gathering System right of way surveillance for Komsomolskoe Oil Export Pipeline (81km), SOR Kaydak Crossing and Komsomolskoe Oil Gather, Water and Gas Injection Systems

Commencement: November 2009

Completion: February 2011

Services included:

- 1) Provision of all equipment and machinery necessary for the pipeline surveillance program to be executed on dry land, wetland and water submerged territory.
  - a. Amphibian Vehicle
  - b. Boat and motor
  - c. Hover Craft – 2 person
  - d. Hover Craft – 10 person
  - e. 4 wheel drive Hilux vehicles
  - f. Specialty tools
- 2) Emergency Response Support in the form of equipment and personnel.
- 3) Weekly survey of the SOR Kaydak – 16 km water crossing.
- 4) Weekly survey of the Pipeline Right of Way –dry land portion.
- 5) Weekly survey of the Gathering System –dry land and wet land Right of Ways.
- 6) Monthly checking of the Cathodic Protection System for the Export Pipeline, Gathering System and CPF Facilities.
- 7) Execution of the required pigging program for the Export oil Pipeline and oil flowlines.
- 8) Export Oil Pipeline Block valve station inspection (3) and verification of safety system performance.
- 9) Oil Gathering System safety system performance verification.
- 10) Gas Injection System safety system performance verification.
- 11) Full compliance with OMV Petrom HSE requirements.

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Komsomolskoe Permanent Camp - EPCC

Client: OMV Petrom Group on behalf of Kom Munai LLP

Services: Project Management, Engineering, Detailed Design, Regulatory Approvals, Procurement and Logistics Management for Major Equipment, Construction and State Acts of Commission

Commencement: October 2009

Completion: October 2010

Services and Facilities included:

- 1) 70 person 2 story accommodation block including VIP Rooms.
- 2) Multipurpose building which combined the kitchen, dining and recreational facilities into a single building.
- 3) Office block
- 4) Medical Clinic per OMV International Criteria
- 5) Fire Post per Republic of Kazakhstan Criteria
- 6) Multipurpose warehouse and maintenance building.
- 7) Potable and Technical Water Supply and Storage.
- 8) Sewage water treatment and disposal.
- 9) Inter camp roads
- 10) Site lighting and electrical safety system

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Komsomolskoe Oil Field  
Development – EPCC

Client: OMV Petrom Group on behalf of  
Kom Munai LLP

Services: Engineering, detailed design, Regulatory Approvals,  
Procurement, Logistics Management for major equipment,  
Construction, technological testing of the facilities and State  
Act of Commission

Commencement: August 2007  
First Oil August 2009  
Completion: December 2009

Services and Facilities included:

- 1) Oil Gathering piping network, (trunks, flowlines, pigging facilities, distribution manifolds, various process equipment)
- 2) Central Processing Facility for oil water and gas separation.
- 3) Two stages of water separation
- 4) Three stages of gas separation
- 5) Two stages of fluids heating with gas and diesel fuel systems.
- 6) Crude oil desalting facility.
- 7) Water injection piping distribution network operating at 150 Barg,
- 8) Gas Injection piping distribution network operating at 320 Barg
- 9) Amine plant for H<sub>2</sub>S removal from the utility gas stream
- 10) Two Sour gas Compression trains consisting of screw compressors for low pressure gas recovery and 3 stage reciprocal compressors for injection.
- 11) Full gas recovery and utilization
- 12) Export Oil Storage 2 by 2000m<sup>3</sup>
- 13) Export Oil Shipping Pumps
- 14) Export Metering System for pipeline leak detection
- 15) Produced water storage 1000m<sup>3</sup>
- 16) Produced water pumping station for reinjection into the reservoir as part of the reservoir pressure maintenance
- 17) Turbine Power Generation units for a total install of 10 MW.
- 18) Diesel Driven Emergency Generator rated at 2.5 MW
- 19) Process Control PLC Control System
- 20) Safety Control PLC System
- 21) Uninterruptible Power Supply
- 22) Fire Water Deluge system for Crude Oil Tanks.
- 23) Plant wide Fire and Gas Detection system with CO<sub>2</sub> fire suppression for the compressor buildings and nitrogen fire suppression for the process heaters.
- 24) Emergency flaring for high pressure and low pressure gases
- 25) Site Lighting and electrical safety systems

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Komsomolskoe to Karakuduk  
Export Oil Pipeline – EPCC

Client: Client: OMV Petrom Group on  
behalf of Kom Munai LLP

Services: Engineering,  
Detailed Design,  
Regulatory Approvals,  
Procurement,  
Logistics Management for Major Equipment,  
Construction,  
Technological Testing of the Facilities and  
State Act of Commission.

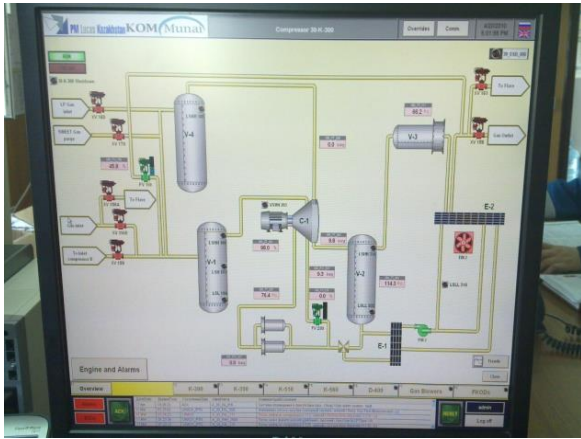
Commencement: October 2007

Completion: December 2008

Services and Facilities include:

- 1) 81 km by 168 mm by 5.6 mm wall thickness API-5L-X-52 Grade Steel Export Oil Pipeline.
- 2) 16 km of wetland/ water crossing of the SOR Kaydak.
- 3) Full set of pigging facilities suitable for intelligent pigging of the pipeline.
- 4) Remote controlled Emergency Block valve on either side of the SOR Kaydak complete with automatic shutdown system.
- 5) Wireless Communications System for block valve stations.  
Solar Powered Remote Block valve sites.
- 6) Supervisory Control and Data Acquisition System
- 7) Line balancing system for leak detection.

# SURFACE TECHNOLOGY REFERENCE LIST



Project: SCADA for Komsomolskoe to Karakuduk Export Oil Pipeline - EPCC

Client: OMV Petrom Group on behalf of KomMunai LLP

Services: Project Management, Engineering, Detailed Design, Regulatory Approvals, Procurement, Installation, Commissioning and Training of Client Key Personnel.

Commencement: August 2007

Completion: May 2009

System included:

- 1) Process and Safety System PLC for monitoring of the pressure at each of the remote block valve stations and automatic closure of the valve upon loss of pressure.
- 2) Wireless Communication System to the two Remote Block Valve stations located on either side of the SOR Kaydak water crossing.
- 3) Satellite Communication system between Karakuduk and Komsomolskoe Oilfield.
- 4) Emerson Delta V PLC system for interfacing the process parameter monitoring of the Custody Transfer Metering Station at Karakuduk.
- 5) Fiber Optic interface to KazTransOil for process parameter monitoring of the Custody Transfer metering station at Karakuduk.
- 6) Satellite Communications equipment
- 7) UPS Systems for Konys and Kumkol Site.
- 8) Programming of the PLCs at Konys and Kumkol.
- 9) Development of the Cause and Effects Matrices for Konys and Kumkol Sites.
- 10) Factory Acceptance Testing
- 11) Field Acceptance Testing
- 12) Key Client Employee Training at the manufacturing facility.

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Karakuduk Oil Receiving Facility  
and connection to KazTransOil - EPCC

Client: OMV Petrom Group on behalf of KomMunai LLP

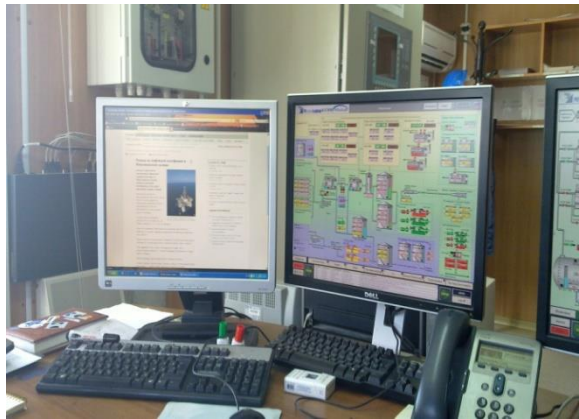
Services: Project Management,  
Engineering, Detailed Design,  
Regulatory Approvals,  
Procurement and Logistics  
Management for major  
Equipment, Construction and  
State Acts of Commission

Commencement: April 2008

Completion: July 2009

Services and Facilities included:



- 1) Project Management
- 2) Engineering
- 3) Detail design for all disciplines
- 4) Preparation of Explanatory Note for Regulatory Approval and State Expertizing
- 5) Material Procurement and expediting
- 6) Construction Management
- 7) Technological testing development program, approval by regulatory and execution of the program
- 8) Act of State Commission
- 9) Inlet metering for Leak detection on the pipeline
- 10) KTO required 100 m3 oil quality storage bullets.
- 11) Oil Booster pump station
- 12) Export Oil pumping station
- 13) Oil Heaters
- 14) RoK KazInMeter Certified Custody Transfer Oil metering station.
- 15) Fire Detection System
- 16) Site Lighting and electrical safety system






# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Chinarevskoye Pressure Maintenance FEED Study</p> <p>Client: Zhaikmunai LLP, Kazakhstan</p> <p>Services: Front End Engineering and Design of the Pressure Maintenance Facilities Required for the Reservoir.</p> <p>Commencement: September 2008 Completion: January 2009</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Technical Water Well System Performance investigation and inflow performance assessment and report.</li> <li>2) Injectivity performance assessment and report.</li> <li>3) Development of the Design Basis Memorandum.</li> <li>4) Development of Process model with heat and material balance</li> <li>5) Equipment sizing</li> <li>6) Development of the Piping and Instrumentation Diagrams</li> <li>7) Facilities layout for the water injection plant.</li> <li>8) Detailed design of the facilities</li> <li>9) Design of the Technical Water Gathering system design</li> <li>10) Design of the Water Injection system design.</li> <li>11) Development of the technical specifications for major equipment procurement.</li> <li>12) Development of the Explanatory Notes for Regulatory Approval and State Expertizing Approval.</li> <li>13) Project cost estimate</li> <li>14) Preparation of Tender Packages for the procurement of major equipment.</li> </ol>
	<p>Project: Kyzan to Komsomolskoe Service and Access Roads plus Komsomolskoe well sites and well site access roads maintenance contract</p> <p>Client: OMV Petrom Group on behalf of KomMunai LLP</p> <p>Services: Road Maintenance Service Contract</p> <p>Commencement: August 2008 Completion: August 2010</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Supply of all specialized personnel, machinery and equipment as necessary to ensure the 100km of road from Kyzan to Komsomolskoe and the infield access road to the well sites are passable 24 hrs. per day 365 days per year.</li> <li>2) Provide annual road maintenance plan and execution to ensure the 100km of Category IV and V access roads and infield access roads are kept at as constructed conditions.</li> <li>3) Provide all repair materials for the servicing of the roads as required per the approved annual maintenance plan.</li> <li>4) Provide emergency response support in the form of personnel and equipment as requested by KomMunai.</li> <li>5) Full compliance with OMV Petrom HSE requirements.</li> </ol>
	
	

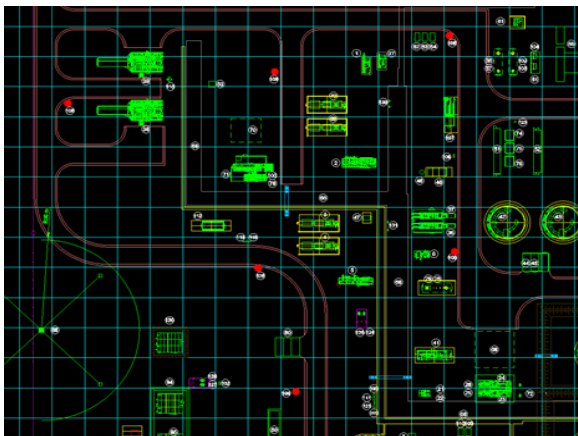
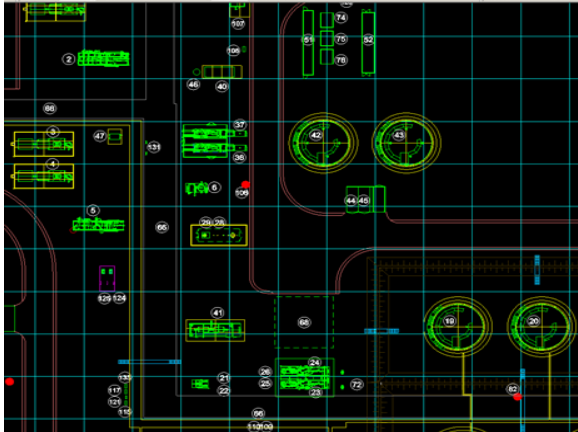
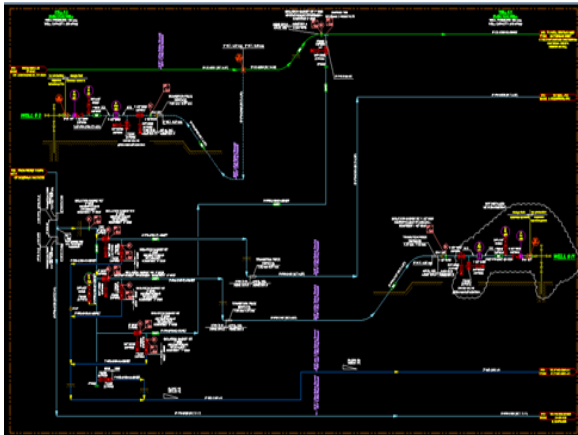
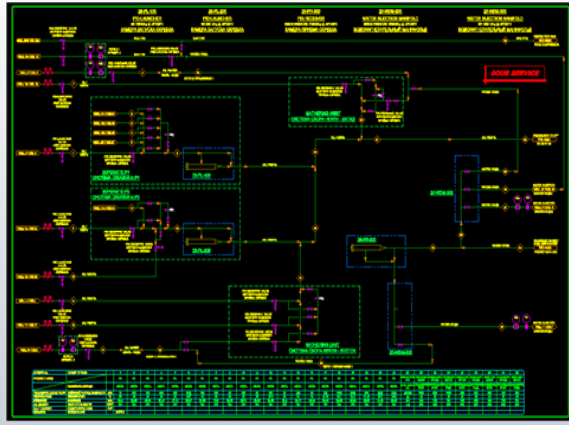
# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: 86km Akshimrau to Komsomolskoe Category V Access Road - EPCC</p> <p>Client: OMV Petrom Group on behalf of KomMunai LLP</p> <p>Services: Project Management Engineering, Detailed Design, Regulatory Approvals, Procurement and Logistics Management for Materials Supply, Construction and State Acts of Commission.</p> <p>Commencement: March 2007 Completion: December 2007</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management</li> <li>2) Engineering and detail design of the RoK Category V access road.</li> <li>3) Regulatory approvals within Mangystau Oblast.</li> <li>4) State Expertizing of the Project</li> <li>5) Management of Subcontractors</li> <li>6) Materials sourcing and supply</li> <li>7) QA/QC execution per the Normative requirements of Kazakhstan</li> <li>8) RoK Working Commission</li> <li>9) RoK State Commission</li> </ol>
	<p>Project: 14km Kyzan to Akshimrau Category IV Service Road - EPCC</p> <p>Client: OMV Petrom Group on behalf of KomMunai LLP</p> <p>Service: Project Management, Engineering, Detailed Design, Regulatory Approvals, Procurement and Logistics Management for Materials Supply, Construction and State Acts of Commission.</p> <p>Commencement: March 2007 Completion: July 2007</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management</li> <li>2) Engineering and detail design of the RoK Category IV service road.</li> <li>3) Regulatory approvals within Mangystau Oblast.</li> <li>4) State Expertizing of the Project</li> <li>5) Management of Subcontractors</li> <li>6) Materials sourcing and supply</li> <li>7) QA/QC execution per the Normative requirements of Kazakhstan</li> <li>8) RoK Working Commission</li> <li>9) RoK State Commission</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

 	<p>Project: Komsomolskoe Oilfield Drilling Pads (6) &amp; associated Category V Access roads- 14 km - EPCC</p> <p>Client: OMV Petrom Group on behalf of KomMunai LLP</p> <p>Service: Project Management, Engineering, Detailed Design, Regulatory Approvals, Procurement and Logistics Management for Materials Supply, Construction and State Acts of Commission.</p> <p>Commencement: March 2007 Completion: Dec 2008</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management</li> <li>2) Engineering and detail design of the drilling pads for a 2000 HP drilling rig with associated support equipment.</li> <li>3) Engineering and detail design of the RoK Category V access road.</li> <li>4) Development of Explanatory Notes for Regulatory approvals and for State Expertizing approval within Mangystau Oblast.</li> <li>5) Project Management of Subcontractors</li> <li>6) Materials sourcing, supply and logistics management</li> <li>7) QA/QC execution per the Normative requirements of Kazakhstan</li> <li>8) RoK Working Commission</li> <li>9) RoK State Commission</li> </ol>
	<p>Project: Associated Gas Utilization Study</p> <p>Client: OMV Petrom Group on behalf of Tasbulat Oil Company</p> <p>Services: Engineering Conceptualization Study with Cost Estimate and Project Execution Schedule.</p> <p>Commencement: June 2006 Completion: October 2006</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Process modelling of the facility and development of heat and material balance.</li> <li>2) Development of main equipment sizing and equipment list.</li> <li>3) Development of conceptual cost estimate for the plant and the schedule for realization of the project.</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Komsomolskoe Oilfield  
Development Project FEED Study

Client: OMV Petrom Group on behalf of KomMunai LLP

Services: Front End Engineering and Design  
of the Komsomolskoe Oil Field  
Development Project

Commencement: September 2006

Completion: February 2007

Services include:

- 1) Assessment of the pre-conceptual FEED documentation and forecasted budget and development of an alternative fit for purpose solution.
- 2) Development of the Design Basis Memorandum for the oil field development project.
- 3) Development of the optimized oil gathering system based on the oil well drilling plan.
- 4) Development of the optimized oil production facility based on 10,000 BPD of average production c/w equipment selection and cost estimate.
- 5) Development of the oil export strategy from Komsomolskoe to Karakuduk and assess the hydraulic requirements of the pipeline based on oil characteristics.
- 6) Assess the cost/ benefits relationship between LPG recovery from the associated gas and sales of LPG and sales of export gas versus the reinjection of gas back into the reservoir.
- 7) Development of the Gas Utilization program and optimization of equipment selection based on a gas having an H<sub>2</sub>S level of 1500 ppm at the inlet to the CPF c/w equipment selection and cost estimate.
- 8) Development of the Gas Injectivity report and assessment of surface facility requirements necessary for gas reinjection.
- 9) Development of the Water Injection Facilities which must consider produced water and technical water as requirements for the reservoir pressure maintenance program c/w equipment selection and cost estimate.
- 10) Development of the Artificial Lift strategy for the field c/w equipment selection and cost estimate.
- 11) Development of the Power Generation requirements, equipment selection c/w equipment selection and cost estimate.
- 12) Development of the Utilities requirements for the Oil Field Development c/w equipment selection and cost estimate.
- 13) Development of the Operations and Maintenance staffing plan and maintenance plan for the oilfield.
- 14) Development of the Accommodation and associated infrastructure requirements for the sustained operation of the oil field.
- 15) Preparation of the Project Execution Plan for integration into the EPCC tender package.
- 16) Support Kom Munai with the development of the deliverables to be included into the EPCC tender package.
- 17) Development of the equipment tender packages for all major pieces of equipment and technical assessment of all tender packages as issued by Client to Vendors.
- 18) Development of the design documentation as required for the commencement of Regulatory Approvals of the project.
- 19) Management of the Land Allocation permitting and execution for the Client.

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** Gas Utilization Project  
Implementation Detail Design for  
Compression Stations - EPsCsM

**Client:** Karazhanbasmunai LLP

**Services:** Project Management,  
Engineering, Detailed Design,  
Procurement Support,  
Explanatory Notes for Regulatory  
Approvals, Documentation  
Management, Construction  
Supervision, State Acts of  
Commission

**Commencement:** July 2006

**Completion:** July 2008

**Services included:**

- 1) Development of the Design Basis Memorandum
- 2) Process modelling of the facilities and development of heat and material for each of the 6 compressor locations.
- 3) Equipment sizing and preparation of the technical specification as required for tendering and procurement.
- 4) Technical evaluation of the tenders and recommendation to Client
- 5) Development of the complete project detail design documentation as required for regulatory approvals and required for construction.
- 6) Preparation of the Explanatory notes required for Regulatory Approval and Expertizing of the Projects
- 7) Construction Supervision support to the client



**Project:** GZU-34 Process and Safety  
System PLC - EPC

**Client:** KarazhanbasMunai LLP, Kazakhstan

**Services:** Engineering, Detailed Design,  
Regulatory Approvals, Procurement,  
Installation, Commissioning and  
Training of Client Key Personnel




**Commencement:** March 2007

**Completion:** June 2008

**Services and System included:**

- 1) Engineering and detail design of the Process and Safety PLC.
- 2) Preparation of Cause and Effects Matrix for the purpose of equipment tender.
- 3) Preparation of the technical specifications for the purpose of equipment tender.
- 4) Preparation of the Tender Package for the Process and Safety System.
- 5) Process and Safety System PLC supply for GZU-34
- 6) Interface design to the existing control system.
- 7) UPS System supply
- 8) Development of the Cause and Effects Matrices
- 9) Programming of the PLC
- 10) Factory Acceptance Testing
- 11) Installation management
- 12) Field Acceptance Testing
- 13) Key Client Employee Training at the manufacturing facility.

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Engineering Support Services - Es</p> <p>Client: KarazhanbasMunai LLP, Kazakhstan</p> <p>Services: Specialized Engineering Support</p> <p>Commencement: July 2006 Completion: July 2008</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Supply of two Engineering specialists at Client's office for the purpose of technical coordination between Clients Project-Construction Management team and Lucas detail engineering team.</li> <li>2) Development and execution of small projects within the Clients organization.</li> <li>3) Development of Tender Packages for 3<sup>rd</sup> party project execution and construction services</li> </ol>
	<p>Project: Hydrogen Peroxide Truck Offloading and Storage Facility - ECsM</p> <p>Client: JV Inkai LLP, Kazakhstan</p> <p>Services: Project Management, Engineering, Detailed Design, Explanatory Notes for Regulatory Approval, Construction Supervision.</p> <p>Commencement: August 2008 Completion: December 2008</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management of Engineering</li> <li>2) Process design with material and heat balance</li> <li>3) Piping and Instrumentation Drawings</li> <li>4) Detail design</li> <li>5) Process and Safety design</li> <li>6) Cause and Effects Matrix development</li> <li>7) Development of Explanatory notes for regulatory approval</li> </ol>
	<p>Project: Anhydrous Ammonia Truck Offloading and Storage Facility - ECsM</p> <p>Client: JV Inkai LLP, Kazakhstan</p> <p>Services: Project Management, Engineering, Detail Design, Explanatory Notes for Regulatory Approval, Construction Supervision</p> <p>Commencement: August 2008 Completion: December 2008</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management of Engineering</li> <li>2) Process design with material and heat balance</li> <li>3) Piping and Instrumentation Drawings</li> <li>4) Detail design</li> <li>5) Process and Safety design</li> <li>6) Cause and Effects Matrix development</li> <li>7) Development of Explanatory notes for regulatory approval</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** Project Management and Construction Support Services

**Client:** JV Inkai LLP, Kazakhstan

**Services:** Consulting Services at Client Location in the Role of Project Management and Coordination and Additional Consulting Services for Construction Supervision

**Commencement:** July 2007

**Completion:** October 2008

**Services included:**

- 1) Supply of two Engineering specialists for the purpose of technical coordination between Clients Project-Construction Management team and Lucas detail engineering team.
- 2) Development and execution of small projects within the Clients organization.
- 3) Development of Tender Packages for 3rd party project execution and construction services
- 4) Project Management Services as requested by Client
- 5) Construction Management and Supervision of Client's projects.



**Project:** Konys to Kumkol Export Oil Pipeline – EPCM

**Client:** KuatAmlonMunai LLP, Kazakhstan

**Services:** Project Management, Engineering, Detailed Design, Regulatory Approvals, Procurement Support, Construction Management, Technological Testing and State Acts of Commission.

**Commencement:** May 2006.

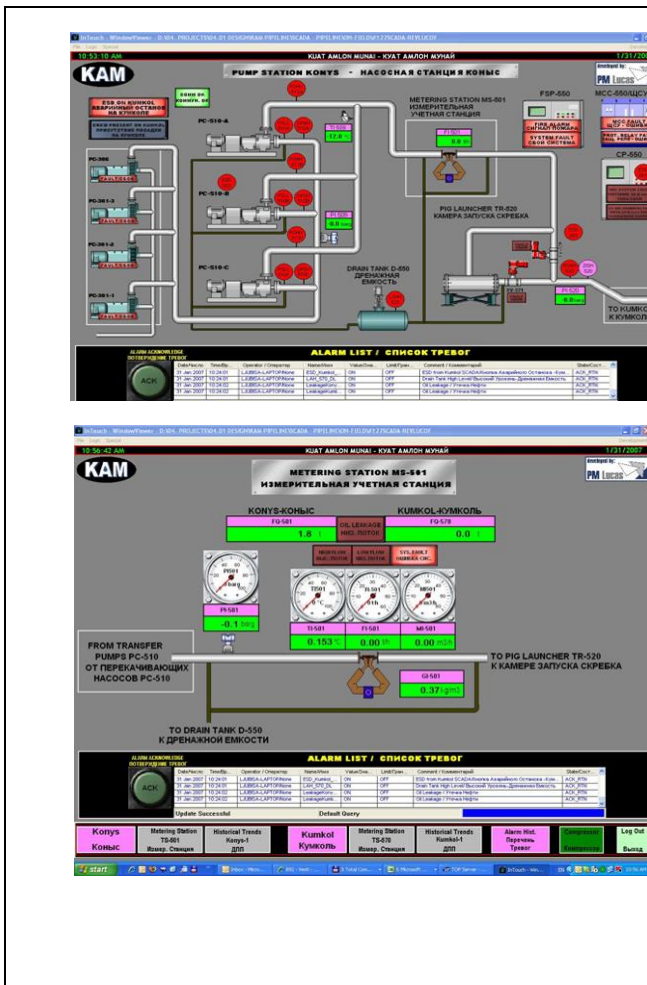
**Completed:** May 2007

**Services and Facilities included:**

- 1) Project Management
- 2) Engineering and detail design for the project.
- 3) Development of Technical Specifications and Tender packages for the Client.
- 4) Technical bid evaluation of major pieces of equipment for the Client.
- 5) Preparation of Explanatory Notes as required for Regulatory Approval and State Expertizing Approval.
- 6) Construction Management of Client's Contractor.
- 7) Technological testing program development and execution thereof.
- 8) Supply of the Pumping station at the Konys site rated at 600,000 tonnes per year.
- 9) Supply of the Metering Station for pipeline leak detection.
- 10) 72.4 km Export pipeline - 219 mm in diameter with 5.6 mm wall thickness and Class API-5L-X-52. The pipeline is rated for 100 Barg MAWP.
- 11) Supply of the Pigging facilities suitable for intelligent pigging of the pipeline.
- 12) Supply of the Oil heating facilities at the Kumkol site.
- 13) KTO and KazInMeter Certified custody transfer metering facility at Kumkol site.
- 14) Tie-in to the KTO pipeline



# SURFACE TECHNOLOGY REFERENCE LIST



Project: SCADA System for Kony's to Kumkol Export Oil Pipeline - EPCC

Client: KuantAmlonMunai LLP, Kazakhstan

Services: Project Management; Engineering, Detail design, Regulatory Approvals, Procurement, Installation, Commissioning and Training of Client Key Personnel.

Commencement: May 2006  
Completion: May 2007

Services and System included:

- 1) Project Management
- 2) Engineering and detail design of the system.
- 3) Process and Safety System PLC supply for the Kony's Pump Station
- 4) Process and Safety System PLC supply for the Kumkol Oil Transfer Station.
- 5) Interface engineering and equipment supply for KazTransOil monitoring of the meter process parameters.
- 6) Satellite Communications equipment supply
- 7) UPS Systems supply for Kony's and Kumkol Site.
- 8) Development of the Cause and Effects Matrices for Kony's and Kumkol Sites.
- 9) Programming of the PLCs at Kony's and Kumkol.
- 10) Factory Acceptance Testing
- 11) Installation Supervision
- 12) Field Acceptance Testing
- 13) Key Client Employee Training at the manufacturing facility.



Project: Process Optimization Study

Client: KuantAmlonMunai LLP, Kazakhstan

Service: Engineering Assessment of the Oil Processing Capacity of the Kony's CPF with Recommendations for Upgrading Certain Process Pieces of Equipment to Ensure 2000 m<sup>3</sup> Oil Processing Capacity.

Commencement: July 2006  
Completion: September 2006

Services included:

- 1) Updating of the Process Flow Diagram.
- 2) Updating the Heat and Material Balance tables
- 3) Assessing existing equipment on site under actual operating conditions
- 4) Developing the Hysis Model and matching to the existing process.
- 5) Developing the recommendations for equipment upgrading.
- 6) Developing the cost estimate for the equipment

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** SCADA System Expansion for the Gas Injection Compressor Phase II - EPCC

**Client:** KuatAmlonMunai LLP, Kazakhstan

**Services:** Project Management, Engineering, detail design, regulatory approvals, procurement, installation, commissioning and training of Client key personnel

**Services and System included:**

- 1) Process and Safety System PLC supply.
- 2) Interface to existing system provided with phase 1 project.
- 3) Development of the Cause and Effects Matrices for the second compressor and integration with existing equipment.
- 4) Programming of the PLC.
- 5) Factory Acceptance Testing
- 6) Installation supervision
- 7) Field Acceptance Testing
- 8) Key Client Employee Training at the man



**Project:** Gas Injection Compressor Design Project- Phase II - EPCM

**Client:** KuatAmlonMunai LLP, Kazakhstan

**Services:** Engineering, detailed design, procurement support, Development of Explanatory Notes for Regulatory approval.

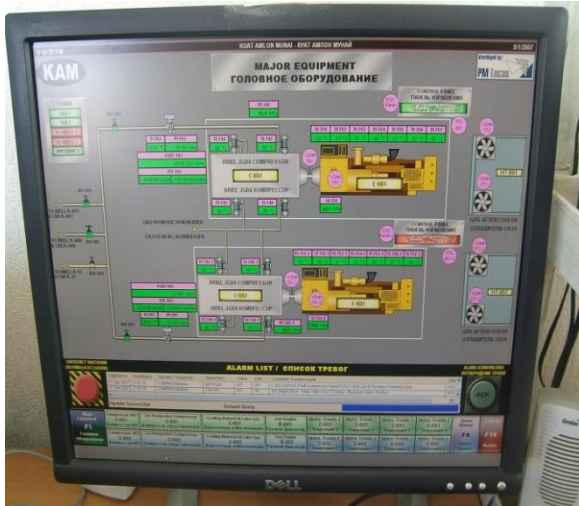
**Commencement:** August 2006.

**Completion:** October 2006

**Services included:**

- 1) Updating of the process model and verification of support systems hydraulic capacity and utility capacity.
- 2) Preparation of technical portion of the tender package for Client.
- 3) Preparation of the Explanatory Notes as required for Regulatory Approval and State Expertizing.
- 4) Development of detail design package as required for construction.
- 5) Development of Bills of Material for all construction disciplines
- 6) Development of technical specifications for procurement of all equipment necessary for project execution.

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** Process and Safety Control System for the Phase-I Gas Injection Compressor - EPCM

**Client:** KuatAmlonMunai LLP, Kazakhstan

**Services:** Engineering, Detailed Design, Regulatory Approvals, Procurement, Installation, Commissioning and Training of Client Key Personnel

**Services and System included:**

- 1) Project Management
- 2) Engineering and Detailed Design of the System.
- 3) Process and Safety System PLC supply.
- 4) UPS Systems supply for Konys.
- 5) Development of the Cause and Effects Matrices for the compressor based on vendor and client requirements.
- 6) Programming of the PLC
- 7) Factory Acceptance Testing
- 8) Installation Supervision
- 9) Field Acceptance Testing
- 10) Key Client Employee Training at site.



**Project:** Gas Utilization Program Phase I Konys Oil Field Development Gas Re-Injection Facility Installation - EPCM

**Client:** KuatAmlonMunai LLP, Kazakhstan

**Services:** Engineering, detailed design, procurement support, development of Explanatory Notes for Regulatory approval.

**Commencement:** August 2005.

**Completion:** October 2006

**Services included:**

- 1) Process study and modelling
- 2) Heat and material balance
- 3) Piping and Instrument Diagram development
- 4) Detail design of Central Production Facility upgrade.
- 5) Equipment sizing
- 6) Equipment tender assessment and recommendation to client.
- 7) Process and Safety System development c/w cause and effects matrix.
- 8) Fire deluge system expansion
- 9) Fire Detection System expansion
- 10) Development of Explanatory Notes for Regulatory Approval.
- 11) Construction Supervision

# SURFACE TECHNOLOGY REFERENCE LIST



Project name: Arysium Oil Tank  
Addition 2 by 2000m3  
Fixed Roof Tanks c/w  
Support Utilities and  
Process tie-in. - EPsCM

Client: PetroKazakhstan Kumkol Resources JSC,  
Kazakhstan

Services: Engineering, detailed design,  
procurement support,  
development of Explanatory  
Notes for Regulatory approval.

Commencement: March 2006.  
Completion: September 2006

Services included:

- 1) Process study and modelling
- 2) Heat and material balance
- 3) Piping and Instrument Diagram development
- 4) Detail design of Central Production Facility upgrade.
- 5) Equipment sizing
- 6) Equipment tender assessment and recommendation to client.
- 7) Process and Safety System development c/w cause and effects matrix.
- 8) Fire deluge system expansion
- 9) Fire Detection System expansion
- 10) Development of Explanatory Notes for Regulatory Approval.
- 11) Construction Supervision



Project: Arysium CPF Process and  
Safety System Upgrade – EPCM

Client: PetroKazakhstan Kumkol Resources JSC,  
Kazakhstan

Service: Engineering, Detailed Design,  
Procurement, Installation,  
Commissioning and Training of  
Client Key personnel

Commencement: May 2006.  
Completion: August 2006

Services included:

- 1) Process and Safety System PLC expansion
- 2) Interface to existing control system.
- 3) UPS Systems
- 4) Programming of the PLC
- 5) Development of the Cause and Effects Matrices
- 6) Factory Acceptance Testing
- 7) Field Acceptance Testing
- 8) Key Client Employee Training at the manufacturing facility

# SURFACE TECHNOLOGY REFERENCE LIST

	<p><b>Project:</b> Expansion of the Akzhar Oil Gathering and Central Production Facilities - EPsCs</p> <p><b>Client:</b> Altius LLP, Kazakhstan</p> <p><b>Service:</b> Engineering, Detailed Design, Procurement Support, Development of Explanatory Notes for Regulatory Approval and Construction Supervision.</p> <p><b>Commencement:</b> April 2005 <b>Completion:</b> May 2006</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Process study and modelling</li> <li>2) Heat and material balance</li> <li>3) Piping and Instrument Diagram development</li> <li>4) Detail design of gathering system upgrade.</li> <li>5) Detail design of Central Production Facility upgrade.</li> <li>6) Equipment sizing</li> <li>7) Equipment tender assessment and recommendation to client.</li> <li>8) Process and Safety System development c/w cause and effects matrix.</li> <li>9) Development of Explanatory Notes for Regulatory Approval.</li> <li>10) Construction Supervision</li> </ol>
	<p><b>Project:</b> Kyzylkia Water Injection Facility (BKNS) Facility - EPsCs</p> <p><b>Client:</b> PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p><b>Service:</b> Engineering, Detailed Design, Procurement Support, Development of Explanatory Notes for Regulatory Approval and Construction Supervision.</p> <p><b>Commencement:</b> 2005. <b>Completion:</b> 2006</p> <p><b>Services Included:</b></p> <ol style="list-style-type: none"> <li>1) Process study and modelling</li> <li>2) Heat and material balance</li> <li>3) Piping and Instrument Diagram development</li> <li>4) Detail design of water injection pumping facility and injection piping network.</li> <li>5) Equipment sizing</li> <li>6) Equipment tender assessment and recommendation to client.</li> <li>7) Process and Safety System development c/w cause and effects matrix.</li> <li>8) Fire Detection System</li> <li>9) Development of Explanatory Notes for Regulatory Approval.</li> <li>10) Construction Supervision</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** South Kumkol Water Injection (BKNS) Facility - EPSCs

**Client:** PetroKazakhstan Kumkol Resources JSC, Kazakhstan

**Service:** Engineering, Detailed Design, Procurement Support, Development of Explanatory Notes for Regulatory Approval and Construction Supervision.

**Commencement:** 2005.

**Completion:** 2006

**Services included:**

- 1) Process study and modelling
- 2) Heat and material balance
- 3) Piping and Instrument Diagram development
- 4) Detail design of water injection pumping facility and injection piping network.
- 5) Equipment sizing
- 6) Equipment tender assessment and recommendation to client.
- 7) Process and Safety System development c/w cause and effects matrix.
- 8) Fire Detection System
- 9) Development of Explanatory Notes for Regulatory Approval.
- 10) Construction Supervision



**Project:** Konys CPF As Built Documentation Development Complete with Operations and Maintenance Manual Development

**Client:** KuatAmlonMunai LLP, Kazakhstan




**Services:** Engineering, Detailed AutoCAD Design, Equipment Sizing and Main Equipment List, Documentation Register Development, Document Management System and Development of the Operations and Maintenance Manuals for the Central Production Facilities

**Commencement:** April 2005

**Completion:** October 2005



# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Bektas Gathering System</p> <p>Client: Altius LLP, Kazakhstan</p> <p>Service: Conceptual Design</p> <p>Commencement: 2005.</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Engineering</li> <li>2) Facilities design and optimization of gathering system</li> <li>3) Cost estimate</li> </ol>
  <p>Facility &amp; Location: Arysium CPE at the Arysium Oil Field          Owner: PetroKazakhstan          Equipment: Sales Oil Transfer Pump - PD Plunger type          Manufacturer: Nektentash, Russia          Diff Pressure @ Flowrate: 93 barg @ 42m<sup>3</sup>/hr          Motor: 200kW</p>	<p>Project: Arysium 2000 m3 Tank Installation - EPSCs</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Detailed Design, Construction support</p> <p>Commencement: February 2005.          Completion: June 2005</p> <p>Services Included:</p> <ol style="list-style-type: none"> <li>1) Process Study and Modelling</li> <li>2) Heat and Material Balance</li> <li>3) Piping and Instrument Diagram Development</li> <li>4) Detailed Design of Water Injection Pumping Facility and Injection Piping Network.</li> <li>5) Equipment Sizing</li> <li>6) Equipment Tender Assessment and Recommendation to Client.</li> <li>7) Process and Safety System Development C/W Cause and Effects Matrix.</li> <li>8) Fire Detection System</li> <li>9) Development of Explanatory Notes for Regulatory Approval.</li> <li>10) Construction Supervision</li> </ol>
	<p>Project : Process Upgrade – Additional 3 Phase Separator          Kony Central Production Facility - EPCM</p> <p>Client: KuantAmlonMunai LLP, Kazakhstan</p> <p>Service: Engineering, Procurement, Construction</p> <p>Commencement: February 2004          Completion: October 2004</p>

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Early Sales Gas Production Facility  
Capacity 2100 Sm<sup>3</sup>/hr.  
Akshabulak Oil Field - BOOM

Client: KazGerMunai LLP, Kazakhstan

Service: BOOM (Build, Own, Operate and Maintain)  
solution for Gas Production Facility at Akshabulak

Commencement: June 2004.  
Completion: October 31st, 2004 of Construction  
Operation: November 2004 until September 2006

Services and Facilities included:

- 1) Project Management
- 2) Process modeling with heat and material balance
- 3) Engineering
- 4) Piping and Instrumentation Diagrams
- 5) Detail Design
- 6) Preparation of Explanatory notes for Regulatory Approvals and for State Expertise Approval
- 7) Material procurement and expediting
- 8) Construction Management/ Supervision
- 9) Technological Testing
- 10) Production of specification export gas for transfer into KazTransGas Pipeline.
- 11) RoK State Act of Commissioning
- 12) Operation and Maintenance of Facility 24/7
- 13) Spare Parts Management



KazGerMunai - Akshabulak

Project name: Gas Utilization Treatment  
Plant – wet gas processing at  
300 mm Sm<sup>3</sup>/year - EPs

Client: GU KazGerMunai LLP a JV of RWE-Dea AG, Erdgas-Erdöl GmbH, IFC and PetroKazakhstan Kumkol Resources JSC

Service: Engineering,  
Detailed design,  
Explanatory notes for regulatory approval,  
Procurement support,  
Technological testing and State Act of Commission.

Commencement: May 2004  
Completion: October 2005

Facilities and Services included:

- 1) Standalone new facility which take associated gas from the existing Oil Treating Facility
- 2) Low Pressure Inlet Compressor
- 3) Gas Treatment Refrigeration Plant
- 4) Sales Gas Compressor with a capacity of 150 MM Sm<sup>3</sup>/ year
- 5) 12,500 tonnes per year of LPG Recovery by Demethanizer Fractionation Tower and Debutanizer Fractionation Tower
- 6) C5+ Condensation recovery and reinjection into Crude Oil Sales.
- 7) Transfer of Sales quality gas to KazTransGas for shipment to the City of Kyzylorda.

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** A 12,500 tonne LPG Storage Facility with Custody Transfer metering and Truck Loading at Akshabulak oil Field - EPs

**Client:** GU KazGerMunai LLP a JV of RWE-Dea AG, Erdgas-Erdöl GmbH, IFC and PetroKazakhstan Kumkol Resources JSC

**Service:** Project Management, Engineering, Detailed design, Explanatory notes for regulatory approval, Procurement support, Technological testing and State Act of Commission

**Commencement:** May 2004.

**Completion:** October 2005

**Services and Facilities included:**

- 1) Project Management
- 2) Process Engineering with heat and material balance.
- 3) Piping and instrumentation diagrams

The LPG from the Gas Treatment Plant process is pumped to the LPG storage facility to be located on an adjacent site to the GTP facility.

Therefore PM Lucas has designed Liquefied Petrol Gas storage and tank cars loading facility, with the following capacities:

Storing capacity: 12 above ground bullets, 200 m<sup>3</sup> each, 2400 m<sup>3</sup> total capacity.

Loading capacity: three pumps and three tank loading stations 45 m<sup>3</sup>/h unit capacity



**Project:** Early Oil Production Facility Akzhar Field Development - EPsCsCs

**Client:** Altius Holdings

**Commencement:** April 2004

**Completion:** December 2005

**Service:** Engineering, Procurement Support, Commissioning Support, Construction Supervision

The Main Facility (CTPF) would be designed to handle 5000 BFPD with a 20% water cut and design GOR of 4m<sup>3</sup>/m<sup>3</sup> and would include all tankage, utilities and water injection equipment to handle this. Provisions for installation of future required equipment necessarily for handling the flow rate of 7500 BOPD with 40% water cut will be provided. The key element of the approach is to install the CTPF in three distinct stages to match the cash flow with the drilling and overall development. The first stage would provide for the expected production from the existing wells and the 2004 drilling program together with the basic infrastructure. The second stage would provide for additional production and/or increased water cut or special additions to handle operational problems that may have arisen after the initial phase. The final phase would bring the facility to full throughput with any additional tankage and pumping or to address operational problems. The test and group lines from the North and Southeast wing will be flowlined to the main facility with suitable inlet manifolding and test separation.

The Main Facility (CTPF) is designed to handle 5000 BFPD with a 20% water cut and design GOR of 4m<sup>3</sup>/m<sup>3</sup> and includes all tankage, utilities and water injection equipment to handle this. Provisions for installation of future required equipment necessarily for handling the flow rate of 7500 BOPD with 40% water cut will be provided. The test and group lines from the North and Southeast wing are flowlined to the facility with suitable inlet manifolding and test separation.

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Oil Gathering System  
Akzhar Oilfield Development - EPSCs

Client: Altius Holdings

Services: Engineering,  
Detailed Design,  
Procurement Support,  
Development of Explanatory notes for regulatory approval and Construction Supervision.

Commencement: February 2004  
Completion: October 2004

- Services included:
- 1) Hydraulics study and modelling
  - 2) Heat and material balance
  - 3) Piping and Instrument Diagram development
  - 4) Detail design of oil gathering system with Group Stations and Metering Stations.
  - 5) Equipment sizing
  - 6) Equipment tender assessment and recommendation to client.
  - 7) Process and Safety System development c/w cause and effects matrix.
  - 8) Fire Detection System
  - 9) Development of Explanatory
  - 10) Notes for Regulatory Approval.
  - 11) Construction Supervision



Project: Oilfield Gathering System  
Konys Oilfield Development- EPSCs





Client: KuartAmlonMunai LLP, Kazakhstan

Service: Engineering,  
Detailed Design,  
Procurement Support,  
Development of Explanatory notes for regulatory approval and Construction Supervision.

Commencement: February 2004  
Completion: December 2004

- Services included:
- 1) Hydraulics study and modelling
  - 2) Heat and material balance
  - 3) Piping and Instrument Diagram development
  - 4) Detail design of oil gathering system with Group Stations and Metering Stations.
  - 5) Equipment sizing
  - 6) Equipment tender assessment and recommendation to client.
  - 7) Process and Safety System development c/w cause and effects matrix.
  - 8) Fire Detection System
  - 9) Development of Explanatory
  - 10) Notes for Regulatory Approval.
  - 11) Construction Supervision

# SURFACE TECHNOLOGY REFERENCE LIST

 	<p><b>Project:</b> Gas Re-Injection Plant Aryskum Oil Field Development - EPsCs</p> <p><b>Client:</b> PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p><b>Service:</b> Engineering, Detailed Design, Procurement Support, Development of Explanatory notes for regulatory approval and Construction Supervision</p> <p><b>Commencement:</b> September 2003 <b>Completion:</b> September 2004</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Process study and modelling</li> <li>2) Heat and material balance</li> <li>3) Piping and Instrument Diagram development</li> <li>4) Detail design of gathering system upgrade.</li> <li>5) Detail design of Compressor Facility and interface into existing facilities.</li> <li>6) Equipment sizing</li> <li>7) Equipment tender assessment and recommendation to client.</li> <li>8) Process and Safety System development c/w cause and effects matrix.</li> <li>9) Development of Explanatory Notes for Regulatory Approval.</li> <li>10) Construction Supervision</li> </ol>
 	<p><b>Project:</b> Upgrade of Electrical Distribution System Konys Oil Field - EPsCs</p> <p><b>Client:</b> KuatAmlonMunai LLP, Kazakhstan</p> <p><b>Service:</b> Engineering, Detailed Design, Procurement Support, Development of Explanatory notes for regulatory approval and Construction Supervision</p> <p><b>Commencement:</b> Aril 2003 <b>Completion:</b> November 2003</p> <p><b>Services included:</b></p> <ol style="list-style-type: none"> <li>1) Electrical Load Study and modelling</li> <li>2) Single Line Diagram development</li> <li>3) Detail design of electrical system upgrade.</li> <li>4) Detail design of Generator Building</li> <li>5) Equipment sizing –emergency generator, distribution panel, lighting system and electrical safety system.</li> <li>6) Equipment tender assessment and recommendation to client.</li> <li>7) Development of the Cause and Effects matrix.</li> <li>8) Development of Explanatory Notes for Regulatory Approval.</li> <li>9) Construction Supervision</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

	<p><b>Project Akshabulak Water Injection Unit - BOOM</b></p> <p>Client: KazGerMunai LLP, Kazakhstan</p> <p>Service: BOOM (Build, Own, Operate and Maintain) solution for Water Injection Facility at Akshabulak</p> <p>Commencement: May 2003 Completion: September 2003 Operation: October 2003 until December 2004</p> <p>Services and Facilities included:</p> <ol style="list-style-type: none"> <li>1) Project Management</li> <li>2) Process modeling</li> <li>3) Engineering</li> <li>4) Piping and Instrumentation Diagrams</li> <li>5) Detail Design</li> <li>6) Preparation of Explanatory notes for Regulatory Approvals and for State Expertise Approval</li> <li>7) Material procurement and expediting</li> <li>8) Construction Management/ Supervision</li> <li>9) Technological Testing</li> <li>10) RoK State Act of Commissioning</li> <li>11) Operation and Maintenance of Facility 24/7 Spare Parts Management</li> </ol>
	<p><b>Project: Supervisory Control and Data Acquisition System for the Kumkol to Dzhusaly Export Pipeline and Dzhusaly Storage and Rail Car Loading Facility-EPCM</b></p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Project Management, Engineering, Detailed Design, Procurement Support, Construction Management and Technological Testing Support.</p> <p>Commencement: August 2002 Completion: May 2003</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management</li> <li>2) Engineering</li> <li>3) Detail Design of the equipment and installation requirements</li> <li>4) Development of the Cause and Effects Matrices for the Kumkol Pump Station, Aryskum Pump Station, Dzhusaly Storage Terminal and Dzhusaly Railcar Crude oil loading facility</li> <li>5) Development of the FAT Testing Program and execution of the FAT on behalf of the Client</li> <li>6) Construction installation supervision of the subcontractor</li> <li>7) Development of the Field Acceptance Program and execution of the Acceptance Program on behalf of the Client.</li> <li>8) Training of the Operations and Maintenance staff of the Client</li> <li>9) Development of the Fibre Optic Communications system and development of the installation method statement.</li> <li>10) Construction installation supervision of the fibre optic cable and commissioning of the communications system for Voice and Data.</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** Oil Rail Car Loading Facility c/w Railway Infrastructure, Dzhusaly Terminal - EPCM

**Client:** PetroKazakhstan Kumkol Resources JSC, Kazakhstan

**Service:** Project Management, Engineering, Detailed Design, Procurement Support, Development of Explanatory notes for Regulatory Approval and State Expertize approval Construction Supervision and Technological Testing

**Commencement:** October 2001

**Completion:** June 2003

**Services included:**

- 1) Project Management
- 2) Engineering for the Rail Car loading gantry for 360 rail wagons per day and 6.5 million tonnes of oil per year.
- 3) Detail design of the facilities required to take the oil from the storage tanks to the rail car loading facility
- 4) Detail design of the process and safety systems
- 5) Hermetically closed dome loading system for 60 railcars.
- 6) Rail track infrastructure designed per the requirements of the Temir Zholy State owned rail Company.
- 7) Railcar vapor management system and integral flare complete with back flash explosion protection.
- 8) Construction Supervision of the Rail Loading and Rail track infrastructure.



**Project:** Kumkol Initiating Pump Station Kumkol to Dzhusaly Pipeline System - EPCM

**Client:** PetroKazakhstan Kumkol Resources JSC, Kazakhstan





**Service:** Project Management, Engineering, Detailed Design, Procurement Support, Development of Explanatory Notes for Regulatory Approval and State Expertise Approval, Construction Supervision and Technological Testing

**Project name:** Initiating Pumping Station at Kumkol for the Kumkol to Dzhusaly Pipeline Project

**Client:** PetroKazakhstan Kumkol Resources JSC, Kazakhstan  
**Service:** Engineering, Commissioning Supp., Construction Supp.  
**Year:** 2003.

**Brief Description:** Two centrifugal series connected pumps were installed with the capacity of 1260 m<sup>3</sup>/h at differential pressure from 38 bars. The main task is to enable crude oil shipment from Kumkol Tank Farm to Dzhusaly Terminal.

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Aryskum Booster Pump Station Kumkol to Dzhusaly Pipeline System - EPCM</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Project Management, Engineering, Detailed Design, Procurement Support, Development of Explanatory Notes for Regulatory Approval and State expertise approval, Construction Supervision and Technological Testing</p> <p>Engineering Supp., Commissioning Supp., Construction Supp. Year: 2003.</p> <p>Brief Description: Two centrifugal serial pumps were installed with the capacity of 1260 m<sup>3</sup>/h at differential pressure of 48 bars. The main task is to allow crude oil shipment from Aryskum Pump Station to the Dzhusaly Terminal.</p>
 	<p>Project: Kumkol to Dzhusaly Pipeline System - EPsCM</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Project Management, Engineering, Detailed Design, Procurement Support, Development Of Explanatory Notes For Regulatory Approval and State Expertise Approval, Construction Supervision and Technological Testing</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Project Management</li> <li>2) Engineering including hydraulics modeling</li> <li>3) Heat and material balance and pour point assessment of the crude oil</li> <li>4) Detailed design of the 176 km by 406.4 mm diameter pipeline. API-5L-X-52 Grade Steel pipe.</li> <li>5) Fully line cathodic protection by impressed current system.</li> <li>6) MAWP of 100 Barg</li> </ol>
	<p>Project: Kyzylkia to Aryskum Oil Export Pipeline - EPsCM</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Project Management, Engineering, Detailed Design, Procurement Support, Development Of Explanatory Notes For Regulatory Approval and State Expertise Approval, Construction Supervision and Technological Testing</p> <p>Commencement: January 2003. Completion: October 2003</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Engineering including hydraulics modeling</li> <li>2) Heat and material balance and pour point assessment of the crude oil</li> <li>3) Detailed design of the 28 km by 168 mm diameter pipeline. API-5L-X-52 Grade Steel pipe.</li> <li>4) Fully line cathodic protection by impressed current system.</li> <li>5) Development of Explanatory Notes for Regulatory Approval.</li> <li>6) MAWP of 100 Barg</li> <li>7) Construction Supervision</li> </ol>




# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project name: Aryskum TOLF Export Oil Pipeline - EPsCM</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Project Management, Engineering, Detailed Design, Procurement Support, Development Of Explanatory Notes For Regulatory Approval and State Expertise Approval, Construction Supervision and Technological Testing</p> <p>Commencement: January 2003. Completion: October 2003</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Engineering including hydraulics modeling</li> <li>2) Heat and material balance and pour point assessment of the crude oil</li> <li>3) Detailed design of the 22.5 km by 200 mm diameter pipeline. API-5L-X-52 Grade Steel pipe.</li> <li>4) Fully line cathodic protection by impressed current system.</li> <li>5) Development of Explanatory Notes for Regulatory Approval.</li> <li>6) MAWP of 100 Barg</li> <li>7) Construction Supervision</li> </ol>
	<p>Project name: Kumkol Oil Collector Debottleneck - EPsCM</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act of Commission.</p> <p>Commencement: February 2003 Completion: October 2003</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Engineering hydraulics assessment of requirements</li> <li>2) Heat and material balance</li> <li>3) Detail design of required piping changes</li> <li>4) Development of Explanatory notes for Regulatory approval</li> </ol>
	<p>Project: South Kumkol Oil Collector Debottleneck - ECs</p> <p>Client: PetroKazakhstan Kumkol Resources JSC, Kazakhstan</p> <p>Service: Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act Of Commission.</p> <p>Commencement: February 2003 Completion: October 2003</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Engineering hydraulics assessment of requirements</li> <li>2) Heat and material balance</li> <li>3) Detail design of required piping changes</li> <li>4) Development of Explanatory notes for Regulatory approval</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project name: LPG Rail Car Bottom Loading Facility – EpsCs</p> <p>Client: PetroKazakhstan Oil Products LLP (Shymkent Refinery)</p> <p>Services: Engineering, Detailed Design, Procurement Support, Construction Supervision and Technological Testing.</p> <p>Commencement: May 2003. Completion: October 2003</p> <p>Brief Description: The Project included upgrading of the existing LPG top loading system by providing bottom loading to railway containers. The complexity of the project is aggravated by hazardous conditions and reconstruction of the old Russian-made piping arrangement and it's modification to the ANSI standards. After upgrading, the new installation provides non-simultaneous top or bottom LPG loading at the same loading spot. The complete work, from design and equipment purchase to the first loading was completed in four months.</p>
	<p>Project name: CPF Inlet Manifold Debottlenecking - ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2003.</p> <p>Brief Description: Due to a great pressure drop at the Kumkol CPF incoming inlet collectors, and the resulting vibrations, fluctuations and pumps operating problems, all piping at the CPF inlet was upgraded. The most important attribute for this project is installation of a new piping arrangement in the existing system without closing of the facility.</p>
	<p>Project name: BAGA Terminal Tank Farm Extension</p> <p>Service: Engineering</p> <p>Year: 2003.</p> <p>Brief Description: The design includes conversion of four existing 3,000 m<sup>3</sup> diesel and gasoline storage tanks to crude oil service. The conversion required capital expenditures, both on the BAGA terminal and PKOP refinery. Conceptual and detailed engineering of upgraded facility, including piping modifications on the PKOP and BAGA sites, were provided within the Project. The Project resolved heating technology of the crude oil tanks by installing both oil heater and circulation pump, as well as crude oil transportation through 1,500 m long pipeline between the Terminal and Refinery in Shymkent in both directions and flushing of the pipeline by diesel during winter period.</p>
	<p>Project name: Mini FWKO at GS-24 - ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2003.</p> <p>Brief Description: For the purpose of removing the increased quantity of produced water from the Gathering Station 24, a new water separation facility was installed, with a new 100 m<sup>3</sup> separator installed between the existing sputnik equipped with spider valve and the existing group separator. Oil and gas return to the existing separator and the produced water is pumped to the water injection facility. The facility is designed to handle 3,500 m<sup>3</sup>/d of Oil, 8,000 m<sup>3</sup>/d of Water and 350,000 Sm<sup>3</sup>/d of gas. Eigenvalue equipment: 100 m<sup>3</sup> three phase separator, produced water transfer pumps, 400 produced water break tank, upgraded flare system, chemical injection skid packages, drain vessel, etc.</p>

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project name: Mini FWKO at GS-04 - ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2003.</p> <p>Brief Description: With the aim to remove the increased quantity of produced water from the Gathering Station 04, a new water separation facility was installed, with a new 100 m<sup>3</sup> separator installed between the existing sputnik equipped with spider valve and the existing group separator. Oil and gas return to the existing separator and the produced water is pumped to the water injection facility. The facility is designed to handle 3,500 m<sup>3</sup>/d of Oil, 5,000 m<sup>3</sup>/d of Water and 250,000 sm<sup>3</sup>/d of gas. Eigenvalue equipment: 100 m<sup>3</sup> three phase separator, produced water transfer pumps, 400 produced water break tank, upgraded flare system, chemical injection skid packages, drain vessel, etc.</p>
	<p>Project name: South Kumkol Free Water Knock Out - ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2003.</p> <p>Brief Description: To remove the increased quantity of produced water from the Gathering Stations, a new FWKO facility on the Central Plant Facility (CPF) oil inlet collector was installed. Produced water is pumped to the Water Injection Facility while oil is pumped to the CPF. The facility is designed to handle 6,100 m<sup>3</sup>/d of Oil, 11,000 m<sup>3</sup>/d of Water and 13,000 sm<sup>3</sup>/d of gas. Eigenvalue equipment: 200 m<sup>3</sup> three phase separator, crude oil transfer pumps, produced water transfer pumps, 400 produced water break tank, flare system including flare stack, arrestor and flare knock out drum, chemical injection skid packages, drain vessel, etc.</p>
	<p>Project name: KAM Fields Development - Kumkol 28,000 tones Crude Oil Storage (CPF Tank Farm Expansion) - ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2003.</p> <p>Brief Description: Kumkol Central Production Facility (CPF) is the main supply source for shipment of crude oil in the new NPS 16 KAM pipeline from Kumkol to Dzhusaly. The Kumkol CPF tank farm consisted at that time of 6 large oil storage tanks feeding the KTO pipeline. All crude oil from these tanks is shipped to Shymkent. New tanks were added to increase oil storage capacity at Kumkol and allow shipment of crude oil in both the KTO and KAM pipelines at the same time without breaking normal daily operations. The main task is to allow crude oil shipments to the KAM pipeline and determine and design facilities necessary for re-cycling off-spec oil from any of these tanks to the existing onsite process separator (TDE). The initial design flow rate for the KAM pipeline is 900 m<sup>3</sup>/h. The Facility was designed for a nominal flow rate of 1260 m<sup>3</sup>/hr.</p>

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project name: KAM Fields Development - Aryskum Truck Off Loading Facility - EsCsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2003.</p> <p>Brief Description: Aryskum TOLF is the central process facility for the KAM Oil Field. Oil from Kyzylkia oil field coming through 6" oil pipeline, oil gathered at Aryskum oil field and oil trucked off from all KAM field single wells is processed at this facility. Besides inlet manifold and truck off-loading station, the facility includes 100 m3 three phase separator, storage – settling 2 x 1,000 m3 oil tanks, flare and drain system, production heaters, glycol system for oil and fire water tank heating.</p>
	<p>Project name: Electrical Submersible Pump Installation Phase 1 &amp; 2 - ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2002 - 2003.</p> <p>Brief Description: The Customer, according to the business schedule, planned to apply ESP Artificial Lift System on certain numbers of main production field wells, instead of the existing artificial lift methods (PCP). This substitution is followed by a significant production increase, requiring adequate updated and modified gathering station piping arrangement.</p>
	<p>Project name: KAM Fields Development – Oil Gatherings – ECsCs</p> <p>Service: Engineering, Commissioning Support, Construction Support.</p> <p>Year: 2002.</p> <p>Brief Description: Crude oil from specific well heads is gathered through the system of flow lines from production wells to the manifolds of the gathering stations or trucked off as done at Aryskum and Maibulakh Oil fields. Design includes installation of line heaters and pigging devices.</p>
	<p>Project: Water injection System Maybulak Oil Field - Es</p> <p>Client: PetroKazakhstan Kumkol Resources JSC</p> <p>Services: Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act of Commission.</p> <p>Commencement: January 2002 Completion: November 2002</p> <p>Service: Engineering Support</p> <p>Year: 2002.</p> <p>Brief Description: Produced water from Kyzylkia CPF is transported by trucks to Maibulakh Water Injection Facility. The facility consists of 40 m3 Off Loading Break Tank, 1,000 m3 produced water storage tank and skid mounted high pressure pump station. The pump station includes booster and high pressure produced water injection pumps (capacity of 3 x 21 m3/h @ 115 bars). Make up water is provided by raw water well and submersible electrical pump. From this pumps station the water is taken by four discharge high pressure produced water flow lines to water injection wells.</p>

# SURFACE TECHNOLOGY REFERENCE LIST



**Project:** CPF Upgrade for Water and additional Gas Separation at Kyzylkia Oil field - ECsM

**Client:** PetroKazakhstan Kumkol Resources JSC

**Services:** Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act Of Commission.

**Commencement:** January 2002

**Completion:** October 2002

**Services included:**

- 1) Process modeling with heat and material balance
- 2) Engineering
- 3) Piping and Instrumentation Diagrams
- 4) Detail Design
- 5) Preparation of Explanatory notes for Regulatory Approvals and for State Expertise Approval
- 6) Material procurement and expediting
- 7) Construction Management/ Supervision
- 8) Technological Testing
- 9) Production of specification export gas for transfer into KazTransGas Pipeline.
- 10) RoK State Act of Commissioning



**Project:** Mini Free Water Knockout at GS-14 Kumkol Oil Field - ECs

**Client:** PetroKazakhstan Kumkol Resources JSC

**Services:** Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act of Commission.

**Commencement:** January 2002

**Completion:** October 2002

**Services included:**

- 1) Process modeling with heat and material balance
- 2) Engineering
- 3) Piping and Instrumentation Diagrams
- 4) Detail Design
- 5) Preparation of Explanatory notes for Regulatory Approvals and for State Expertise Approval
- 6) Material procurement and expediting
- 7) Construction Supervision
- 8) Technological Testing
- 9) Production of specification export gas for transfer into KazTransGas Pipeline.
- 10) RoK State Act of Commissioning

# SURFACE TECHNOLOGY REFERENCE LIST

	<p>Project: Free Water Knockout 2, Kumkol Oil Field - ECs</p> <p>Client: PetroKazakhstan Kumkol Resources JSC</p> <p>Services: Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act of Commission.</p> <p>Commencement: January 2002 Completion: October 2002</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Process modeling with heat and material balance</li> <li>2) Engineering</li> <li>3) Piping and Instrumentation Diagrams</li> <li>4) Detail Design</li> <li>5) Preparation of Explanatory notes for Regulatory Approvals and for State Expertise Approval</li> <li>6) Material procurement and expediting</li> <li>7) Construction Supervision</li> <li>8) Technological Testing</li> <li>9) Production of specification export gas for transfer into KazTransGas Pipeline.</li> <li>10) RoK State Act of Commissioning</li> </ol>
	<p>Project: Water Injection System (BKNS) Kumkol Oil Field - ECs</p> <p>Client: PetroKazakhstan Kumkol Resources JSC</p> <p>Services: Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act Of Commission.</p> <p>Commencement: February 2001 Completion: November 2001</p> <p>Services included:</p> <ol style="list-style-type: none"> <li>1) Process study and modelling</li> <li>2) Heat and material balance</li> <li>3) Piping and Instrument Diagram development</li> <li>4) Detail design of water injection pumping facility and injection piping network.</li> <li>5) Equipment sizing</li> <li>6) Equipment tender assessment and recommendation to client.</li> <li>7) Process and Safety System development c/w cause and effects matrix.</li> <li>8) Fire Detection System</li> <li>9) Development of Explanatory notes for Regulatory approval.</li> <li>10) Construction Supervision</li> </ol>

# SURFACE TECHNOLOGY REFERENCE LIST



Project: Early Oil Production Facility  
Kyzylkia Oil Field - ECs

Client: PetroKazakhstan Kumkol Resources JSC

Services: Engineering, Detailed Design, Explanatory Notes for Regulatory, Construction Supervision and State Act of Commission.

Commencement: March 2001  
Completion: December 2001

Services included:

- 1) Process modeling with heat and material balance
- 2) Engineering
- 3) Piping and Instrumentation Diagrams
- 4) Detail Design
- 5) Preparation of Explanatory notes for Regulatory Approvals and for State Expertise Approval
- 6) Material procurement and expediting
- 7) Construction Management/ Supervision
- 8) Technological Testing
- 9) Production of specification export gas for transfer into KazTransGas Pipeline.
- 10) RoK State Act of Commissioning



Project: Free Water Knockout #01  
Kumkol Oil Field - Cs

Client: PetroKazakhstan Kumkol Resources JSC

Services: Construction Supervision

Commencement: May 2001  
Completion: November 2001

Services included:

- 1) Civil construction supervision
- 2) Mechanical fabrication and installation construction supervision
- 3) Instrumentation and electrical installation construction supervision
- 4) QA/QC Control for all construction disciplines
- 5) Technological testing of the facility